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HOT GLASS

# **FUSING AND HOT GLASS Kilns And Supplies You Will Need**

Glass fusing continues to be the *hottest* interest for stained glass enthusiasts. From creating unique jewelry, to slumping bowls or vases, fusing is a fun and exciting aspect to glass working.

This section has kilns by Evenheat, Fireworks beadmaking equipment, Reusche and Fusemaster glass paints and brushes, COE 90 Tested Compatible glass, CBS Dichroic glass, System 96 materials, slumping and draping molds by Creative Paradise and Colour De Verre and MORE! Check throughout the catalog for related supplies such as jewelry findings, band saws and ring saws, and other items that make hot glass easier and more exciting.

# EVENHEAT KILNS

Evenheat Kilns have a worldwide reputation for solid construction, reliability and long life. All are made in the USA, and come with instructions and service manuals. Kiln shelves are NOT included. The line runs from their Rapid Fire table top kiln for small projects to their top loaders and the heavy duty digitally controlled front loading kilns.

## Table Top Kilns

Evenheat has produced four compact, easy to use kilns. All operate on standard 120 volt circuits, so no special wiring is required.

**STUDIO 8 KILN** – Like its tough little brother the Hot Box, the Studio 8 is guite capable of all glass related firings up to 1800°F. It also has the speed and power you've come to know and love. Unlike its little brother, however, the Studio 8's larger size (firing chamber 8" x 8" x 4.5" deep) allows for bigger pieces including many larger forms and molds. Larger size, easy operation, capable and powerful, along

with standard 120V outlet operation make the Studio 8 a welcome addition to any glass studio. Uses 7<sup>1</sup>/<sub>4</sub>" Kiln Shelf #7688.

#### **Chamber Size:**

8" W x 8" L x 4.5" D - .17 cubic feet **North American Electrical Specifications:** 120V; 12A; 1440W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 30lb (13.6kg)

Choose from:

STUDIO 8 WITH VIEWING WINDOW (#7653W) Keep an ٠ eye on your glass firing without lifting a finger (or lid!!). The 2x4" built-in viewing window in the lid allows you to watch the magic while



STUDIO 8 KILN (#7653) - Includes an infinite switch and analog pyrometer.

## **STUDIO 8 REPLACEMENT LIDS:**

and analog pyrometer.

- TOP LID WITH WINDOW (#76539) Includes 2x4" viewing window.
- TOP LID OR BOTTOM (#76536) No window.

**STUDIO PRO KILN** – has the same size and heating features as the Studio 8 above but with an easier Dual Access Design. The Dual Access Design combines traditional front and top loading features into one, truly revolutionary kiln.

Front access is perfect for placing molds or glass projects. Simply build on your shelf and close the chamber. Wide open access allows for the use of many manipulation tools such as raking. Top access is excellent for venting. Top access also works very well when loading tall pieces such as forms and comes in very handy when using manipulation tools that



require a vertical approach such as glass embossing. The design includes a fiber lid that, unlike a brick lid, does not continue to "throw off" heat when opened Uses 71/4" Kiln Shelf #7688.

**Chamber Size:** 

# 8" W x 8" L x 4.5" D - .17 cubic feet

North American Electrical Specifications: 120V; 12A; 1440W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 30lb (13.6kg)

Choose from:

STUDIO PRO WITH VIEWING WINDOW (#7654W) Keep an eye on your glass firing without lifting a finger (or lid!!). The 2x4" built-in viewing window in the lid allows you to watch the magic while eliminating the guessing, peeking & prying. Includes an infinite switch and analog pyrometer.



STUDIO PRO KILN WITH SET-PRO & WINDOW (#7654-WSTP) - the Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing details and save up to 4 programs, each with up to 8 segments, in the Custom Mode.







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**V8 KILN** – multi-purpose kiln is sized perfectly for home studios, teachers, instructors and test kiln use. It's capable of all firing types and techniques including glass, vitrigraph, ceramic, metal clays and more. Its stackable design makes placement easy

especially with vitrigraph work. The V8 easily transforms into the ultimate Vitrigraph kiln with the optional Vitrigraph base accessory.

V8 kiln highlights include a corner mounted thermocouple which offers more usable floor space and allows for larger pots up to 7.25" (competitor models have less usable floor space and are limited in pot size to about no larger than 5.5"). Designed with convenient use in mind the V8 operates from a standard household plug. Uses  $7\frac{1}{4}$ " Kiln Shelf #7688. Features:

- Maximum temperature of 1200°F ٠
- Access Port (Pat. Pend.)
- Multi-Purpose Design •
- Vitrigraph Capable Design
- More Usable Floor Space
- **Multiple Control Options**
- Stackable Desian •
- Power Cable Exits at Rear
- Standard Household Plug

#### **Chamber Size:**

8" H x 8" W x 61/2" D - .24 cubic feet **North American Electrical Specifications:** 120V; 14A; 1680W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 2350°F (1260°C) Ship Weight: 48lb (22kg)

#### Choose from:

V8 WITH SET-PRO CONTROLLER (#7644-SP) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing

details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

• V8 WITH RAMPMASTER 3 CONTROLLER (#7644-RM) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.

V8 WITH TAP CONTROLLER (#7644-TAP) - TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a touch! The TAP

Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

VITRIGRAPH BASE ACCESSORY (#76449) - Converting your V8 to vitrigraph use is possible using our Vitrigraph

Base Accessory. The Vitrigraph Base Accessory is a standard V8 base that has an additional 2<sup>3</sup>/<sub>4</sub>" hole machined through the brick and metal stand. This large hole allows for unimpeded glass flow.

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KING PIN KILN – combines classic style with Evenheat design and performance. This kiln seems to do it all. And it does! Available with a Window Door (as pictured) or with a Bead Door or with a Window Bead Door. Use it to fire glass, anneal beads or fire Art Clay or PMC. The SetPro controller is preprogrammed with five Art Clay and five PMC metal clay programs and you can enter up to four more programs for firing glass. Features:



- Maximum temperature of 1200°F
- Made specifically for firing glass (fusing, slumping, painting, casting) annealing beads or firing Art Clay or PMC metal clays
- Maximum temperature of 2000°F
- Chamber is 8" wide x 8" deep x 6" tall very roomy for a table top kiln
- Runs on 120 Volts, 12 amps standard 3 prong outlet = 240 volt versions are also available - please inquire for details
- SetPro Digital Controller comes with five Art Clay and five PMC firing programs
  - Plus you can store four additional programs with up to eight
- segments and hold times of up to 100 hours perfect for glass firing or bead annealing Durable silver powder coat finish
- Designed for table top operation with ventilated metal casing
- Two Year Factory Warranty
- Fiber insulation holds the heat in for economical operation. Elements are embedded into the insulation for safety.
- Door swings wide open for easy loading or for manipulation during firing

#### **Chamber Size:**

#### 6" H x 8" W x 8" D - .22 cubic feet North American Electrical Specifications: 120V; 12A; 1440W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 2000°F (1093°C) Ship Weight: 40lb (18kg)

Choose from:

- KING PIN WITH STANDARD DOOR (#7659) KING PIN WITH WINDOW (#7659-W) with 2X4" viewing window (shown above).
- KING PIN WITH BEAD DOOR (#7659-B) with flexible fiber bead door.
- KING PIN WITH BEAD DOOR & WINDOW (#7659-BW) includes
- 2X4" viewing window & flexible fiber bead door.



Flexible fiber bead door holds mandrels in place while keeping the heat inside the annealer



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# Section **B** KILNS

# Section **B**

#### **COPPER KILN** is a great 120V annealer for beginners and small studios. With user friendly features like 120V operation and multiple control choices the Copper excels at ease of use. The Copper doesn't stop at

annealing. It's quite capable of all glass techniques up to 2200°F. The Copper sits comfortably on table tops and includes a stand. Features:



- Durable stainless steel and firebrick construction
- Designed for table top operation, stand included
- Peep hole in door to watch the progress of your firing
- Stay cool handle and latch
- **Two Year Factory Warranty**

#### **Chamber Size:**

10" W x 6.5" H x 9" D - .34 cubic feet **North American Electrical Specifications:** 120V; 12A; 1440W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 2200°F (1204°C) Ship Weight: 54lb (25kg)

#### Choose from:

- COPPER KILN (#7668) Includes an infinite switch and analog pyrometer.
- COPPER KILN WITH SET-PRO (#7668-SP) the Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing



details and save up to 4 programs, each with up to 8 segments, in the Custom Mode.

FISHBONE BEAD ANNEALER KILN (#7669) - Trust your beads and sculpted glass to the design, quality and performance of Evenheat's Fishbone Glass Annealer. Designed with useful features like a 25 tooth mandrel rest, 7-1/2" deep chamber, cool-touch handle and a very unique and useful Mandrel Crown™. The Fishbone represents the ultimate in annealer design. Fiber insulation holds the heat in for economical operation. Elements are embedded into the insulation for safety. Well thought out mandrel rest allows you to keep the bead off the kiln floor. Rack up to

25 mandrels at a time! Plenty of room for annealing other flame worked objects, kiln castings, etc. Mandrel Crown gives you a place to hold and dry up to 15 mandrels. Flexible fiber door holds mandrels in place while keeping the heat inside the annealer. Features:



- Maximum temperature of 1200°F
- Chamber is 141/2 wide x 71/2 deep x 31/2" tall which allows you to anneal beads and other sculptural works
- Mandrel Crown on top of unit is handy for drying mandrels
- Runs on 120 Volts, 12 amps --standard 3 prong outlet
- SetPro Digital Controller makes setting your annealing program easy. You can store four programs with up to eight segments and hold times of up to 100 hours
- Durable silver powder coat finish
- Designed for table top operation
- Heating elements are embedded into the fiber insulation for added safety
- Two Year Factory Warranty

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#### **Chamber Size:**

14.25" W x 3.5" H x 7.5" D - .22 cubic feet **North American Electrical Specifications:** 120V; 12A; 1440W; NEMA 5-15P (Standard Household Plug) Maximum Usable Temperature: 1200°F (650°C) Ship Weight: 45lb (20kg)

# Top Loading Kilns

Several sizes of Top Loading kilns are available. Choose from the GT 14-6 or the Studio Pro 14 which run on 120 volts, or the larger 240 volt GT4050, GTS-18 or GTS-23.

## GT 14-6 KILN combines the space and performance of a large kiln with the

convenience of 120V operation. Slump it, paint it, fuse it, anneal it. An outstanding entry level kiln for the serious beginner. Interior dimensions of the seven sided firing chamber measure 141/2" across by 6" deep. Elements are located on the kiln top.

#### Operates at 120 volts, 12 amps and 1440 watts, so no special wiring is required.

Choose from 3 controllers: [1] the easy to use Set-Pro controller, [2] the Rampmaster III controller or [3] the TAP controller. Use 13" Kiln Shelf #7681.

#### Chamber Size:

14.5" Diameter. x 6.5" Deep - .61 cubic feet North American Electrical Specifications: 120V; 12A; 1440W; NEMA 5-15P Maximum Usable Temperature: 1650°F (900°C) Ship Weight: 70lb (32kg)

#### Choose from:

- HOT SHOT KILN (#7660-SP) GT 14-6 Kiln with Set-Pro Controller which allows you to
- control the rate of temperature change, final temperature and any desired temperature hold time up to 8 times per use or firing. The Set-Pro, with it's three buttons, is uncomplicated and easy. Save up to 4 programs.



HOT SHOT WITH VIEWING WINDOW (#7660-SPW) GT 14-6 Kiln with Set-Pro Controller and viewing window to keep an eye on your glass firing

without lifting a finger (or lid!!). The 2x4" built-in viewing window in the lid allows you to watch the magic while eliminating the guessing, peeking & prying.



- GT 14-6 KILN WITH RAMPMASTER (#7660-RM) includes the RampMaster III controller
- GT 14-6 WITH RAMPMASTER AND VIEWING WINDOW (#7660-RMW) includes the RampMaster III controller and a 2x4" built-in viewing window
- GT 14-6 KILN WITH TAP CONTROLLER (#7660-TAP) includes ٠ the TAP controller
- GT 14-6 WITH TAP CONTROLLER AND VIEWING WINDOW (#7660-TAPW) includes the TAP controller and a 2x4" built-in viewing window



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**STUDIO PRO 14 KILN** provides a Dual Access Design combining traditional front and top loading features into one, truly revolutionary kiln. The Studio Pro 14 operates on 120V and offers the artist plenty on room with its 14.5" x 14.5" x 6.5" chamber size. Capable of all glass firing techniques up to 1650°F including fusing, slumping, painting and casting and offers more in performance, design and flexibility than any other kiln in its class. Use  $13\frac{1}{2}$  x  $13\frac{1}{2}$ " Kiln Shelf #7690. Features:

- Top elements evenly spaced for even heat distribution
- Large 14½ x 14½ x 6½ firing chamber
- Maximum working temperature: 1650°F (900°C)
- Includes 16" tall stand to raise unit to a comfortable working height
- 120 volts, 15 amps, 1800 Watts, Requires 20 amp breaker and 12 gauge wiring.

#### **Chamber Size:**

14.5" W x 14.5" L x 6.5" D - .80 cubic feet North American Electrical Specifications: 120V; 15A; 1800W; NEMA 5-15P w/ 12AWG Wire & 20A Breaker Maximum Usable Temperature: 1650°F (900°C) Ship Weight: 120lb (55kg)

#### Choose from:

 STUDIO PRO 14 KILN WITH SET-PRO (#7666) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing details using the Custom Mode. Save up to 4 programs with up to 8

details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

 STUDIO PRO 14 KILN WITH RAMPMASTER (#7666-RM) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



STUDIO PRO 14 KILN WITH TAP CONTROLLER (#7666-TAP)

 TAP Controller features a touchscreen design that offers a large screen with full text. All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a

touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

## STUDIO PRO 15 KILN design, like the

original Studio Pro 14, was driven by the demands of glass work. Glass work is a fairly active process relying heavily on visual cues, opening and closing while firing, fast action and all sorts of movement. The Studio Pro 15 is designed with those processes in mind. It doesn't hinder, compromise or get in the way. It just works well.



The fiber lid construction offers a faster heatup than traditional 120V firebrick designs,

about 50% faster. This faster firing potential can reduce or completely eliminate devitrification. The fiber lid is constructed of a special material that provides excellent thermal properties along with light weight. This design allows the heating elements to be positioned on the surface for maximum heat transfer and firing efficiency. The lid elements are positioned left to right to prevent them from sagging or bunching-up with repeated opening and closing. Lid strength is provided by center lid trusses and the shrewd use of metal bends and the fiber material is supported by a matrix of refractory rods and buttons.



The Dual Access Design combines the traditional front and top loading features into one, truly revolutionary kiln. The Studio Pro 15 operates on 120V and offers the artist plenty on room with its 14.5" x 14.5" x 6.5" chamber size. Capable of all glass

firing techniques up to 1650°F including fusing, slumping, painting and casting and offers more in performance, design and flexibility than any other kiln in its class. Use  $13\frac{1}{2} \times 13\frac{1}{2}$ " Kiln Shelf #7690.

#### Features:

- Top elements surface mounted for maximum heat transfer
- Large 141/2 x 141/2 x 61/2 firing chamber
- Maximum working temperature: 1650°F (900°C)
- Includes 16" tall stand to raise unit to a comfortable working height
- 120 volts, 15 amps, 1800 Watts, Requires 20 amp breaker and 12 gauge wiring.

#### **Chamber Size:**

14.5" W x 14.5" L x 6.5" D - .80 cubic feet North American Electrical Specifications: 120V; 15A; 1800W; NEMA 5-15P w/ 12AWG Wire & 20A Breaker Maximum Usable Temperature: 1650°F (900°C) Ship Weight: 120lb (55kg)

#### Choose from:

 STUDIO PRO 15 KILN WITH SET-PRO (#7645) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing details using the Custom Mode. Save up to 4 programs with up to 8 Sat-Pro

details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

 STUDIO PRO 15 KILN WITH RAMPMASTER (#7645-RM) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



STUDIO PRO 15 KILN WITH TAP CONTROLLER (#7645-TAP)

 TAP Controller features a touchscreen design that offers a large
 screen with full text. All commands and menu items are legible, easy
 to read and easy to operate. Simply respond to the screen with a

touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.





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Section **B** 

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STUDIO PRO 17 KILN measuring in at 17" x 17" x 6.5" makes this kiln the largest 120V glass firing kiln in the industry. Featuring surface mounted heating elements for maximum heat transfer, Superwool fiber lid for efficiency and increased firing speed potential, Dual Access Design for precision glass placement and a choice of kiln controllers. The fiber lid construction offers a faster heatup than traditional 120V firebrick designs, about 50% faster. This faster firing potential

can reduce or completely eliminate devitrification. The fiber lid is constructed of a special material that provides excellent thermal properties along with light weight. This design allows the heating elements to be positioned on the surface for maximum heat transfer and firing efficiency. The lid elements are positioned left to right to prevent them from sagging or bunching-up with repeated opening and closing. Lid strength is provided by center lid trusses and the shrewd use of metal bends and the fiber material is supported by a matrix of refractory rods and buttons. The Dual Access Desian combines the traditional front and top

loading features into one, truly revolutionary kiln. The Studio Pro 17 operates on 120V and offers the artist plenty on room with its 17" x 17" x 6.5" chamber size. Capable of all glass firing techniques up to 1650°F including fusing, slumping, painting and casting and offers more in performance, design and flexibility than any other kiln in its class. Use 16 x 16" Kiln Shelf #7691.

Features:

- Top elements surface mounted for maximum heat transfer •
- Large 17 x 17 x 6<sup>1</sup>/<sub>2</sub> firing chamber
- Maximum working temperature: 1650°F (900°C)
- Includes 16" tall stand to raise unit to a comfortable working height
- 120 volts, 18 amps, 2160 Watts, Requires 20 amp breaker and 12 gauge wiring.

#### **Chamber Size:**

17" W x 17" L x 6.5" D - 1.10 cubic feet **North American Electrical Specifications:** 120V; 18A; 2160W; NEMA 5-20P w/ 12AWG Wire & 20A Breaker Maximum Usable Temperature: 1650°F (900°C) Ship Weight: 130lb (59kg)

#### Choose from:

STUDIO PRO 17 KILN WITH SET-PRO (#7647) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing

details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

STUDIO PRO 17 KILN WITH RAMPMASTER (#7647-RM) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



STUDIO PRO 17 KILN WITH TAP CONTROLLER (#7647-TAP) - TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a

touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

#### STUDIO PRO 24 KILN builds on Evenheat's Dual Access Design and offers the glass artist a large studio kiln uniquely designed for full, unrestricted access.

Features include front and top access, wonderfully large handles and lift assist all wrapped up in a well engineered and tested design. Use 20 x 20" Kiln Shelf #7686.

Features:

- Front access & top access Corner mounted handles
- Lightweight fiber lid construction
- Easy to view and use adjustable swing view controller
- Integral stand gives stability
- Spring loaded lift assistance makes opening the kiln safe and easy
- Lid safety switch cuts power to elements when kiln is opened doesn't interrupt your firing program

#### **Chamber Size:**

24" W x 24" L x 13.5" D - 4.20 cubic feet North American Electrical Specifications: 240V; 32A; 7680W; NEMA 6-50P Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 280lb (127kg)

Choose from:

STUDIO PRO 24 KILN WITH SET-PRO (#7655-SP) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing

details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

STUDIO PRO 24 KILN WITH RAMPMASTER (#7655-RM) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



STUDIO PRO 24 KILN WITH TAP CONTROLLER (#7655-TAP) - TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a

touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.



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GT 4050 KILN (#7661) is Evenheat's best selling kiln in Europe and it's now available here. Favored for it's large rectangular shape and ability to reach temperature easily, the GT 4050 performs well in any glass situation. Capable of all glass firing techniques up to 1650°F, including fusing, slumping, painting and casting. Includes a factory installed 3 button, Set-Pro digital kiln controller. The controller is easy to program, easy to use and easy to view with the included the Adjustable Swing View. Use 13<sup>3</sup>/<sub>4</sub> x 17<sup>3</sup>/<sub>4</sub>" Kiln Shelf #7689.

#### **Chamber Size:**

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19.75" W x 15.75" L x 6.5" D - 1.17 cubic feet North American Electrical Specifications: 240V (208V not available); 15A; 3,600W; NEMA 6-20P Maximum Usable Temperature: 1650°F (900°C) Ship Weight: 135lb (61kg)

GTS 18-9 KILN is an eight sided kiln with elements in the top and on the sides. The interior is 171/2" across by 9" deep making it a very versatile kiln for fusing and slumping. Operates at 240 volts, 27 amps and 6420 watts. Includes the choice of 3 kiln controllers which make it quick and easy to program your kiln and get firing! Use 151/2" Kiln Shelf #7682.

#### Chamber Size:

17.5" Diameter. x 9" Deep - 1.32 cubic feet North American Electrical Specifications: 240V (208V and 3 phase available); 27A; 6,460W; NEMA 6-30P Maximum Usable Temperature: 1800°F (982°C)

Ship Weight: 100lb (45.5kg)

#### Choose from:

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GTS 18-9 KILN WITH SET-PRO (#7662-SP) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing details using the Custom Mode. Save up to 4 programs with up to 8 segments in each

program.

- GTS 18-13 KILN WITH SET-PRO (#76623-SP) Same kiln and controller as above but with a depth of 13"
- GTS 18-9 KILN WITH RAMPMASTER (#7662) The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.
- GTS 18-13 KILN WITH RAMPMASTER (#76623) Same kiln and controller as above but with a depth of 13"
- GTS 18-9 KILN WITH TAP CONTROLLER (#7662-TAP) TAP • Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a touch!

Toll-free: 1-800-828-7159

The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

GTS 18-13 KILN WITH TAP CONTROLLER (#76623-TAP) - Same kiln and controller as above but with a depth of 13"

GT4050 KILN ACCESSORIES KIT (#76619) This kit includes just about everything you will need to get started with your GT4050 Kiln (shown at left). We package up:

- Kiln Shelf, 13<sup>3</sup>/<sub>4</sub> x 17<sup>3</sup>/<sub>4</sub>" Rectangle
- Half pound of Shelf Primer
- 2-3/4" Haik brush for applying Shelf Primer
- Four 1" kiln stilts
- Assorted Stringers and Noodles by System 96
- Assorted Powders and Frits by System 96
- Two 1 lb packs of System 96 Scrap Glass
- 6x6" sheets of System 96 Clear, Black and White
- . 3 oz pack of assorted System 96 Dichroic by CBS

GTS 23-9 KILN is a ten sided kiln with a generous

231/2" diameter and 9" depth. Ideal for just about

. Papyros<sup>™</sup> Kiln Paper sampler, one sheet 20½ x 20½"





## **Chamber Size:**

23.5" Diameter. x 9" Deep - 2.34 cubic feet North American Electrical Specifications: 240V (208V and 3 phase available); 30A; 7,200W; NEMA 6-50P Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 140lb (64kg)

Choose from:

GTS 23-9 KILN WITH SET-PRO (#7663-SP) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing



details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

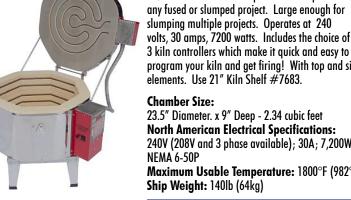
- GTS 23-13 KILN WITH SET-PRO (#7663-13-SP) Same kiln and controller as above but with a depth of 13"
- GTS 23-9 KILN WITH RAMPMASTER (#7663) The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



- GTS 23-13 KILN WITH RAMPMASTER (#7663-13) Same kiln and controller as above but with a depth of 13"
- GTS 23-9 KILN WITH TAP CONTROLLER (#7663-TAP) TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a touch!

The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

GTS 23-13 KILN WITH TAP CONTROLLER (#7663-13-TAP) - Same kiln and controller as above but with a depth of 13"



Section B Kilns

For larger projects, for painting or for multiple small projects, this Oval Kiln offers the capacity needed to realize savings for production work.

**GTS-2541** with a huge ( $25\frac{1}{2} \times 41 \times 9^{\prime\prime}$  deep) firing chamber gives you the capacity you need coupled with the choice of 3 kiln controllers which make it quick and easy

to program your kiln and get firing! Elements in top and sides. 240 volts, 40 amps, 9600 watts. Use two 21" half round kiln shelves #7684 and one 15x21" kiln shelf #7685.

#### **Chamber Size:**

41" W x 25.25" L x 9" D - 4.8 cubic feet North American Electrical Specifications: 240V (208V and 3 phase available); 40A; 9,600W; NEMA 6-50P Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 280lb (127kg)



#### Choose from:

 GTS 2541-9 KILN WITH SET-PRO (#7665-SP) - The Set-Pro Controller with Express Mode allows you to program your glass firings using your glass COE, firing style and firing speed. For more advanced firing, the Set-Pro also allows you to define all the firing details using the Custom Mode. Save up to 4 programs with up to 8 segments in each program.

- GTS 2541-13 KILN WITH SET-PRO (#7665-13-SP) Same kiln and controller as above but with a depth of 13"
- GTS 2541-9 KILN WITH RAMPMASTER (#7665) The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



- GTS 2541-13 KILN WITH RAMPMASTER (#7665-13) Same kiln and controller as above but with a depth of 13"
- GTS 2541-9 KILN WITH TAP CONTROLLER (#7665-TAP) TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a touch! The TAP Controller is curpiled are legided with firing scheduler ar well a



The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.

• GTS 2541-13 KILN WITH TAP CONTROLLER (#7665-13-TAP) - Same kiln and controller as above but with a depth of 13"

**STUDIO PRO 41 (#7656)** with a huge (25½ x 41 x 13" deep) firing chamber offers artists, studios and production operations true, large scale firing potential. Designed specifically for easy access and glass placement the Studio Pro 41 allows the artist the opportunity to create full works without compromise. *Features include front* 

and top access, Swing View pivoting control, thoughtful handles and a lift assisted opening. Use one 22x39" oval CoreLite kiln shelf #7698.

Chamber Size: 41" W x 25.25" L x 13.5" D - 7.5 cubic feet North American Electrical Specifications: 240V (208V and 3 phase available); 45A; 10,800W; NEMA 6-50P Maximum Usable Temperature: 1800°F (982°C) Ship Weight: 365lb (166kg)



#### Choose from:

STUDIO PRO 41 KILN WITH RAMPMASTER (#7656) - The Rampmaster w/ Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode. Save up to 12 programs with up to 32 segments in each program.



STUDIO PRO 41 KILN WITH TAP CONTROLLER (#7656-TAP)

 TAP Controller features a touchscreen design that offers a large
 screen with full text. All commands and menu items are legible, easy
 to read and easy to operate. Simply respond to the screen with a

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touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store an almost limitless number of their own custom programs.



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# Section **B** KILNS

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LIBERTY BELL KILN (#Special Order) has proven itself as a reliable and consistent production performer. The large firing surface of 4' x 6', effortless vertical bell lift and movable firing surface make production easy and rewarding. The Liberty Bell is available in a variety of voltage and phase configurations to meet your needs.

Capable of all glass related firing up to 1650°F (900°C), such as painting, fusing, slumping, casting, etc. It's design is intended to offer the artist plenty of room for wonderfully large projects as well as giving the production operation the volume it demands. As with our other glass kilns, the Liberty Bell is designed to fire a single layer or shelf. Attempting to fire glass below the top shelf is likely to lead to frustration and disappointment.

- **Rampmaster Control** •
- 48" x 72" Usable Firing Surface •
- Counterweighted Lift Design
- "Superwool" Fiber Chamber •
- 13" Chamber Height
- Strong Firebrick Floor
- **Effortless Hand Crank Action**
- Safety Latches
- **Movable Firing Table**

## **Firing Chamber Size:**

74" W x 50" L x 13" H - 27.8 cubic feet! North American Electrical Specifications Available: 208V 1 Phase; 87A; 18,000W; Direct Wire 240V 1 Phase; 75A; 18,000W; Direct Wire 208V 3 Phase; 50A; 18,000W; Direct Wire 240V 3 Phase; 43A; 18,000W; Direct Wire



## **Evenheat Kiln Options**

Customize your kiln with these great options:

VIEWING WINDOW (#7699-VW) - You can special order your kiln with a handy Viewing Window option. No more popping the lid to see how your firing is progressing. A viewing window is the most often requested option! The 2x4" window is a factory installed option.

ORTON KILN VENT SYSTEM (#7699-OKV) gently ventilates your kiln when firing. Especially useful if firing paints and lusters or other volatile items. Also helps distribute heat inside the kiln. Can be factory installed or added as an option later. The vent draws air through 1/8" diameter hole, mixes the hot kiln air with your room air and exhausts it all through a metal vent tube to the outdoors.

LID SAFETY SWITCH (#7699-LSS) This Power Interrupt option automatically removes power from all heating elements as the lid is opened and reapplies power as the lid is closed. Those wishing to enter the kiln during firing should strongly consider requesting this option as an added measure of safety. Does not interfere with your kiln's digital programming. This is a factory installed option.



16" TALL STAND - replace the shorter stand equipped with your kiln with a 16" tall stand which brings the kiln to a more convenient level.

kilns; #7699-DL41 for GTS-2541 series kilns) takes

the stress out of opening these large kilns. The lid on the

2541 kiln weighs 63 lbs. The counterbalancing Dyna Lift

and off of the lid and transfers it to the kiln stand. Your lid

thank you as well. Can be ordered as a factory installed

option, or you can get one to fit your existing kiln.

- GT-14 16" Stand (#7699-SA)
- GTS-18 16" Stand (#7699-SB)
- GTS-23 16" Stand (#7699-SC)
- GTS-2541 16" Stand (#7699-SD)





# Toll-free: 1-800-828-7159

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# Section B KILN ACCESSORIES

## **TAP® Controller**

Nice, touch!

The TAP Controller features a touchscreen design that offers a large screen with full text . All commands and menu items are legible, easy to read and easy to operate. Simply respond to the screen with a touch! The TAP Controller is supplied pre-loaded with firing schedules as well as allowing the artist to create and store their own custom programs. On-the-fly features such as adding time to a hold, adding temperature to a hold and skipping ahead are available and easy to use.

The TAP Controller allows for Wi-Fi connection via our well placed USB and Ethernet ports. This connectivity allows the artist to monitor the kiln, develop and edit programs and perform TAP Controller functions from a networked computer, tablet or mobile device.!

- Touch Screen Technology
- Wi-Fi Capability
- Accessible USB and Ethernet Ports
- Cost per Firing Feature
- Real-time Graphing
- Pre-loaded Firing Schedules
- User-Defined Firing Schedules

#### WALL MOUNT CONTROLLERS

Use these if your kiln has no digital controller.

CAT# TAP CONTROLLER	VOLTS AND AMPERAGE
#767015-TAP	120 volts, 15 amps
#7670-TAP	120 volts, 20 amps
#7671-TAP	240 volts, 20 amps
#7672-TAP	240 volts, 30 amps
#7673-TAP	240 volts, 50 amps
#7674-TAP	240 volts, 60 amps





**HELPFUL HINT:** The TAP controller allows you to choose from a grouping of pre-loaded firing schedules or create your own, unique firing schedules for full artistic control.

Easily modified programs if desired. Simply choose to modify a schedule and the TAP Controller will display all of the firing schedule data on the touchscreen for inspection and modification. It's all there in a legible and easy to understand form. And, during an actual firing the TAP offers on-the-fly changes including adjusting set point temperatures, hold times and skipping ahead.



**HELPFUL HINT:** The TAP Controller is designed for computer networking via USB wi-fi or ethernet connections. Monitor the kiln, develop and edit programs and perform TAP Controller functions from a network connected computer, tablet or other mobile device. The USB and ethernet ports are readily accessible from the outside of the controller package, simply plug in and go.

Software updates will be available on a semiannual or as-needed basis and are downloaded to the TAP Controller via a USB thumb drive, wi-fi connection or Ethernet connection. Updating is fast and simple and will give you the latest in features, themes and functionality.



**HELPFUL HINT:** The TAP Controller monitors many functions, among them is your actual cost per firing. Simply enter your cost per kilowatt hour and the wattage of your kiln. The TAP Controller uses this information to calculate a realistic approximation of the cost of your electrical usage for your firing schedules.

Preventative maintenance settings allow you to monitor relay, thermocouple and heating element use for before problems arise. Diagnostics provide a real-time look into the usage of critical kiln components, including the actual number of relay actuations, the amount of time the heating elements have been on, and the amount of time the thermocouples have been exposed to high temperatures.

## **Tabletop Controllers**

Table Top Controls are used to automate an existing, manually controlled kiln. Simply plug your manually controlled kiln into the table top control and insert the controls thermocouple into your kiln and you're ready to fire automatically.

#### TABLETOP CONTROLLERS

Use these if your kiln has no digital controller.

<u>Cat# tap</u>	CONTROLLER	VOLTS AND AMPERAGE
#7675-STP	SetPro	120 volts, 15 amps
#7675-RM	RampMaster3	120 volts, 15 amps
#7675-TAP	TAP	120 volts, 15 amps (shown below)



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# Section **B KILN ACCESSORIES**

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## **RampMaster® III**

Keep your life, and your kilnwork simple! Use the RampMaster III with Express Mode.

The Rampmaster III with Express Mode is Evenheat's full featured automatic temperature control. It offers two programming methods depending on your needs and experience: Express Mode and Custom Mode.



Express Mode is a programming method designed exclusively for glass work and offers an easy, 3 step programming process. [1] Choose Your COE: 90, 96 or 82. [2] Choose Your Firing Style: Slumping, Tack-Fuse, Full Fuse or Casting. [3] Choose Your Speed: Fast, Medium, Slow or Extra Slow. That's it, you're Ready to Fire! It's quick, it's easy and it's accurate.

Custom Mode is a programming method that allows you to define all aspects of the firing from temperature rates to set points and hold times. Custom Mode offers full artistic control. Custom Mode offers the ability to save 12 individual programs, the contents of which, are defined by you, the user. Each program can have up to 32 firing segments. A segment is simply a grouping of: rate of temperature increase or decrease, a set point temperature and soak, if desired.

The Rampmaster with Express Mode also features many single key features like Skip Ahead, Add Time and Add Temp. The RampMaster III kiln controller makes firing easy. RampMaster Ill controllers are available as a factory installed option for your kiln, or separately to run any kiln.

- No kiln sitting. Program and go! ٠
- Reproducible results. Once you determine the program for a specific project, just use the same program each time you do the project again.
- No fiddling with knobs when trying to hold soak temperature

# Set Pro Kiln Control

Easy to set and go!

Set-Pro, Evenheat's easy to use 3 button temperature control. Set up to 4 programs with up to 8 segments per program. Each segment

controls rate of temperature increase or decrease, temperature (setpoint) and temperature hold time. "On-the-Fly" features allow you to add time, temperature or skip ahead.

#### WALL MOUNT CONTROLLERS

Use these if your kiln has no digital controller.

<u>CAT# RM3</u>	CAT# SET PRO	VOLTS AND AMPERAGE
#76701	#767015-SP	120 volts, 15 amps
#7670	#7670-SP	120 volts, 20 amps
#7671	#7671-SP	240 volts, 20 amps
#7672	#7672-SP	240 volts, 30 amps
#7673	#7673-SP	240 volts, 50 amps
#7674	#7674-SP	240 volts, 60 amps



FIRING GLASSES (#7609) are a safety must when looking into a hot kiln. The shade 3.0 green coated lenses filter the infra-red and ultra-violet light that makes up the "glow". Protects your eyes from the heat, reduces the glare, and lets you see your project more clearly.

**Toll-free: 1-800-828-715**9

KILN CEMENT (#7699-C) Use to fill cracks & replace chunks of fire brick. Can be diluted with water to "paint" inside lid of klin to correct dusting problems.

ELEMENT RETAINING PINS (#7699-ERP) can be used when elements sag excessively. Sold in packs of 12.

	DMO	CETODO	
l	RM3	SETPRO	PROGRAMMING FEATURES
	12	4	Number of custom programs you can store
	32	8	Maximum number of segments for each program
	#		Express Mode: Allows you to enter COE of the glass you are firing, your
			firing style (slumping, tack fuse, full fuse or casting) and the speed you
			wish to fire at to quickly program your firing with only a few keystrokes.
	#		Delay Feature: Allows you to specify the amount of time before a
			program starts after pressing the "start" button. Handy if your electricity
ł			is metered for "off peak" usage.
	#	#	Hold: Allows you to specify an amount of time to hold (soak) the end
ł	"		temperature of a segment
ł	#		Alarm: You can set a temperature that will trigger the buzzer to alert you
I	#		Beginning of Process Alarm: Lets you know when your program enters
ł	#		the process phase
	#		End of Process Alarm: Notifies you when the program wraps up the
ł	-#		process phase and enters the annealing phase.
ł			Back Up: Allows you to back up one step while programming
	#		Configuration Menus: Allow you to custom configure "add time" and "add temperature" features and more
ł	#		Diagnostics: Built in troubleshooting features
ł	#	#	Bright LED Display: Display shows 4 characters in large, easy to read
	#	#	from across the room format.
ł	#		KISS (Kiln Interface Software System) compatible
ł	RM3	SETPRO	ON-THE-FLY CAPABILITIES
ł	#	JLIIKO	Power Tame: You can control the lid elements independently of the side
I	π		elements with out needing to add infinite switches
ł	#		Suspend the Firing: You can hold the firing at the displayed temperature
I	π		for up to 15 minutes. Your program then resumes where you suspended
			the firing. Also called "Pause"
ł	#	#	Skip Segment: You can advance the firing to the next segment
	"		immediately
- 1	#	#	View Segment: Controller will show you the current segment that is
ſ			fien beginenn cennenen /ee nie terrein beginen nie i
	π		running
	#	#	
		#	running Review Program: This feature shows you the details for the last program used or the program currently running
		#	Review Program: This feature shows you the details for the last program
	#		Review Program: This feature shows you the details for the last program used or the program currently running



Cet-Pro

#### ELEMENT RELAY (#7699-R) for use with Set-Pro.

Rampmaster and TAP control equipped models. This relay is a Double Pole, Single Throw (DPST) configuration. Output current 30A max. at 240V, coil operates from 12Vdc. This relay is used as the control relay in mechanical relay designs and is also used as the safety relay in Evenheat's Quiet Drive solid state designs.

ELEMENT CONNECTORS (#7699-EC) are used to attach elements to control panel wiring. Sold in packs of 4.

1" LONG ELEMENT INSULATORS (#7699-EI) "Mushroom" style. May be used to replace old style - package of 4.









# 3/15/2019

#7688 - 71/4" Sq

#7690 - 13½" Sq #7691 - 16" Sq #7686 - 19¾" Sq

#7684 - 21" Half Roun

# Section B KILN ACCESSORIES

#7689 -13¾ x 17¾" Rectangle

#7681 -13" Round

#7685 -15 x 21" Rectangle

#7698-SP41 -24 x 39" Oval

#7682 - 15½" Round #7683 - 21" Round

## **Kiln Furniture**

KILN SHELVES are approx 5/8" thick and rated to 2100°F.

- 7¼ x 7¼" Square (#7688) for Studio 8 kilns
- 13" Round (#7681) for GT 14-6 kiln
- 131/2 x 131/2" Square (#7690) for Studio Pro 14 kiln
- 151/2" Round (#7682) for GTS 18-series kiln
- 16 x 16" Square (#7691) for Studio Pro 17 kiln
- 21" Full Round (#7683) for GTS 23-series
- 21" Half Round (#7684) you need two, one for each end of GTS 2541
- 15 x 21" Rectangle (#7685) for center of GTS 2541 kiln
- 13¾ x 17¾" Rectangle (#7689) for GT 4050 kiln
- 19¾ x 19¾" Square (#7686) for GTS 22 kiln
- 24 x 39" Corelite Oval (#7698-2541) for GTS 2541 kiln
- 24 x 39" Corelite Oval (#7698-SP41) for StudioPro 41 kiln



## **CORELITE SHELVES** are lighter weight

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kiln shelf options for larger kilns. The hollow core construction allows for a thick,

stable shelf with considerable less weight than a traditional kiln shelf. The hollow core also allows for more even heating as the hot air circulates through the core of the shelf. In addition, the shelf has a machined surface which remains flat and free of warpage. Choose from:

- 20" Square x 1" thick (#7695) for GTS 22 kiln
- 15" Round x 5/8" thick (#7696) for GTS 18-series kiln
- 21" Round x 5/8" thick (#7697) for GTS 23-series
- 24 x 39" Oval x 1" thick (#7698) for GTS 2541 kiln covers the entire kiln without any seams! Approx. 45lbs



CORELITE



**KILN STILTS** are used to hold drop out molds up. Drop out molds are used to make morning glory and daffodil blossoms. Stilts are 2 to 6" tall. Choose from:

- 1" tall (#73431)
- 2" tall (#73432)
- 3" tall (#73433)
- 4" tall (#73434)
- 5" tall (#73435)
- 6" tall (#73436)

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# Section B KILN ACCESSORIES

## **Shelf Paper & Fiber Paper**

TECHNIGLASS PAPYROS<sup>™</sup> KILN SHELF PAPER is a ceramic-based paper specially formulated for glass fusing. When placed between the kiln

shelf and the underside of a glass project, Papyros<sup>™</sup> prevents the glass from sticking to the shelf during firing. Because of its sturdy composition, Papyros<sup>™</sup> provides excellent glass/kiln shelf separation on the first use, and frequently even in subsequent firings. Compared to kiln washes, Papyros<sup>™</sup> reduces shelf preparation time and improves surface release qualities. Benefits (when compared to more conventional ceramic fiber materials):

- Glossier finish on the shelf side of your finished project
- Less binder burnout odor
- Lighter weight for easier handling and storage

#### Sold In:

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- 201/2x201/2" squares (#FUS-PYR-SHT)
- Pack of 10 sheets of 201/2x201/2" squares (#FUS-PYR-SHT10)
- Pack of 100 sheets of 20½x20½" squares (#FUS-PYR-SHT100)
- 13" diameter circles (#FUS-PYR-CIR)
- Pack of 10 sheets of 13" circles (#FUS-PYR-CIR10)
- Pack of 100 sheets of 13" circles (#FUS-PYR-CIR100)
- Craft Roll 201/2" wide x 82 ft long (#FUS-PYR-CRFT)
- Studio Roll 41" wide x 33 ft long (#FUS-PYR-STDO)
- Commercial Roll 41" wide x 250 ft long (#FUS-PYR-COMM)



FIBER PAPER can be used in place of shelf primer. Does not stick to your project, and gives a slightly textured surface to the back of your work. 1/8" paper is good for many firings, the 1/32" paper for a few. Fiber paper is sold in 12x12" or 24x24" squares. See chart below for catalog numbers:

CAT#	THICKNESS	SIZE
#0232	1/8″	12 x 12″
#0233	1/32″	12 x 12″
#0252	1/8″	24 x 24″
#0253	1/32″	24 x 24″



## **Fiber Boards**

**FIBERFRAX** is the Unifrax Corp's trademark for their ceramic fiber refractory materials. Fiberfrax is made of non-asbestos ceramic fibers, woven loosely together to form thin paper or thicker boards that withstand the high temperatures of fusing and the corrosive effects of molten glass.

FIBERFRAX BOARDS are available in 3 thicknesses ( $\frac{1}{4}$ ,  $\frac{1}{2}$  & 1" thick). Use as a lining to protect the expensive (and easily eaten away by molten glass) firebrick in your kiln. Use on your workbench as a heat proof pad to set your Studio 8 Lid or slumping molds on.

CAT#	THICKNESS	SIZE
#0234	1/4″	12 x 12″
#02340	1/4″	12 x 24″
#02341	1/4″	24 x 24″
#02342	1/4″	24 x 48″
#02343	1/2″	12 x 12″
#02344	1/2″	12 x 24″
#023444	1/2″	24 x 24″
#02345	1/2″	24 x 48″
#02346	<b>1</b> ″	12 x 12″
#02347	1″	12 x 24″
#02348	1″	24 x 48″

HELPFUL HINT: When first
fıred, Fiberfrax® board will
turn brown, as the sugar
based binder burns off.
Provide adequate ventilation
for this initial prefire
(~800°F).
No shelf primer is needed when using Fiberfrax® board at temps up to ~1200°F. For higher temperatures using Fiber Hardener (#73713) and Primo Primer (#0255) will extend the life of the board.

## HOTLINE FIBER HARDENER RIGIDIZER (#73713)

particularly useful for fiber boards and thick fiber shapes. Larger particle size and low viscosity absorbs rapidly and deeply for thorough rigidizing. It has less tendency to migrate to the surface when drying, resulting in a more uniform product. Completely cristobalite free at use temperatures below 2200°F. Water soluble. Thin if desired. Dry at 250°F (121°C) or above to obtain Thermal Set. 32 oz bottle.



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# Section B **FUSING SUNDR**

# **Fusing Proprietaries**

These are the different items you'll need for fusing.

SPRAY "A" PLUS OVERGLAZE (#0240 - 8oz) prevents devitrification. Spray "A" is a low melting point clear glass, ground to a fine powder. This powder is held in suspension and is sprayed on your project before firing. Use Badger Air Brush (see page B-7) to apply an even coat. Fire to minimum of 1300°E.

NOTE: New lead-free formulation.

FUSE MASTER SUPER SPRAY is a 99.98% lead free

overglaze. Use on all your kiln-fused projects. Fire to 1250°F for a satin, matte surface. Fire to 1300 to 1700°F for a shiny surface. Will not discolor reds, yellows, oranges or other sensitive colors. Can be used on iridized and dichroic glass. Use Badger Air Brush for application. Safe for food contact. Comes in an

- 8 oz bottles (#0238)
- Quarts (#0239)

BENDING GLAZE (#0236) matures at 1100°F and is used often when bending glass replacement parts for antique shades. Contains lead and is not for use on food bearing surfaces. Sold in 4 oz bottles.

CLEAR COAT OVERGLAZE contains no lead or glass powders, only a natural fluxing agent that produces a durable glossy shine on the surface of your fired glass. Safe to use on food bearing surfaces. Just brush or spray a light coat onto the top surface of the glass. Working range of 1350° to 1550°.

- 8 oz bottle (#02580)
- 32 oz bottle (#02582)

WASH AWAY (#0247) will guickly remove shelf primer residue from the back side of your fused glass. Use a little Wash Away and a non-metallic scouring pad to scrub away the remaining residue for a cleaner, neater finish. 8 oz bottle.

FUSING SOLUTION OVERGLAZE GLUE (#0261) is a dual purpose product that is both a gel glue and an overglaze that prevents devitrification! The clean burning gel bonds frit, powders, enamels and paints before you get your project into the kiln. This mixture of organic gums and an overglaze base is ideal for all art glass, window glass, slumping bottles and just about any kiln application. Thicker and having more holding power than most popular binders. Apply it to your base glass with a brush, thin with water to make a spray, or just draw with its applicator tip. When dry, your pieces will be bonded to the base glass and you can fire without worrying about scum, carbon deposits or devitrification. You can also just use it as an overglaze. Brush a thin layer over colors that have a tendency to devit and they will come out of the kiln bright and shiny. Fire to 1325°F. 8 oz bottle.

HOT LINE SHELF PRIMER (or kiln wash) keeps glass from sticking to kiln shelf. When first applied, Shelf Primer is purple and turns white when fired. Use Haik Brush for even application.

- 24 oz container (#0242)
- 5 lb container (#0243)

HOT LINE HIGH FIRE SHELF PRIMER is used for high temperature kiln work such as raking or use as mandrel release for lampworking beads.

- 24 oz container (#0248)
- 5 lb container (#0485)

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HOTLINE PRIMO PRIMER is the ideal choice for a release agent on your molds and shelves when working at higher temps (1475° F and above). It's perfect for coating intricate molds, like the Colour De Verre molds. It removes from shelf after firing by brushing or by wiping with a damp sponge. No more tedious and messy scraping.

- 24 oz Jar (#0255)
- 5 lb Jar (#02551)

ZYP BORON NITRIDE AEROSOL LUBRICOAT® (#02651 - formerly known as MR-97) is a high concentration boron nitride spray for stainless steel and ceramic molds. Works at temperatures up to 1800°F. Shake can well, apply light coat, wait five minutes and apply a second light coat. Wait 15 minutes and you're set to go. As recommended by Colour de Verre for their line of casting molds. 13 oz aerosol can.

**ZYP BORON NITRIDE GLASS RELEASE (#02652)** provides a water-based alternative to the flammable solvent-based aerosol lubricoat (ZYP Mold Release Spray - #02651). The water-based formula will take longer to dry than the solvent-based formula, but the non-hazardous product is less expensive and easier to ship. The easy-to-use trigger sprayer allows application onto most non-glazed (i.e., bisque) surface, substrate or mold. Not recommended for stainless and metal molds or smooth or glazed surfaces, since the sprayer tends to give uneven coverage on those substrates. 12 oz spray bottle.

## LOWER FRICTION BORON NITRIDE SPRAY (#0266) is

a high concentration boron nitride spray for stainless steel and ceramic molds. Works at temperatures up to 1800°F. Shake can well, apply light coat, wait five minutes and apply a second light coat. Wait 15 minutes and you're set to go. As recommended by Colour de Verre for their line of casting molds. 13 oz gerosol can.

## **MO-RE® SPRAY N' FUSE MOLD RELEASE from**

TECHNIGLASS is a high concentration, self-leveling, nonflammable boron nitride release spray for stainless steel, ceramic and frit casting molds. Works at temperatures up to 1600°F. Available in:

- 8 oz Aerosol Spray Can (#TG MORE 8)
- 12 oz Aerosol Sprav Can (#TG MORE 12)

HELPFUL HINT: Shake can well and on stainless steel molds, apply a light coat, wait 15 minutes and apply a second coat. Allow to dry for 15 minutes and you're ready to go. No need to preheat the mold.

On new ceramic molds, apply 2-4 light coats about 5 to 10 minutes apart. Allow to dry at least 15 minutes and you're ready to go. On molds previously treated with kiln wash, remove as much kiln wash as possible before spraying.

If firing to 1350°F, you should be able to get a couple of firings before a light recoat is needed. If firing higher, it is best to give a quick spray before the next run.

If glass release is difficult, Boron coating wasn't fully dry. If the product leaves a 'scum or haze' - too much Boron has been applied.

As with all Boron Nitride products, once you start using Boron on a mold, you cannot go back to using kiln wash.

HELPFUL HINT: Ceramic molds that are to be coated with Boron Nitride may be brush-painted with undiluted or diluted food coloring before the Boron Nitride coating is applied. Undiluted food coloring provides the best visibility. The ceramic mold should be thoroughly dried before applying the Boron Nitride coating. This technique makes it easier to see where and how much of the white Boron Nitride coating has been applied. After firing, the dye completely burns out and does not affect the Boron Nitride release properties.



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3/15/2019













# **Section B FUSING SUNDRIES**

## **Fusing Miscellany**

These are all the little tools and accessories that you need for serious fusing.

PATE-DE-VERRE & FUSERS GLUE (#02455) holds your work together as you assemble the pieces of glass prior to setting in the kiln. Burns off in the kiln without leaving a residue. Sold in a 4 oz squeeze bottle.

SQUEEGEE OIL (#0244) is used to hold fine frit in place when you are preparing a piece for fusing. Also used with enamels. Burns off at relatively low temperatures without leaving a residue. 8 oz bottle.

## ZETEX HEAT RESISTANT GLOVES (#0257) are

asbestos free, high temperature rated gloves. Good for 800-1100°F exposure. Perfect wearing apparel for opening kilns, moving hot molds, etc. One size fits all. Wool lined.

HAIK BRUSH is used for applying shelf primer to molds and kiln shelves. Choose from:

- 2<sup>3</sup>/<sub>4</sub>" wide brush (#0250)
- 5<sup>1</sup>/<sub>2</sub>" wide brush (#02505)

FABRICUT (#0251) 100 grit, is used to remove used shelf primer from shelves and molds. The open weave construction does not clog. Sold in 9x11" sheets.

HOTLINE STRESS TESTER (#02541) ccan be used with nearly any light source (typically a battery powered flashlight) to give an indication of stress when testing glass for compatibility. Includes diffusing lens, two polarized lenses and instructions (flash light is NOT included).



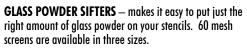
FRIT MAKER (#7506) smashes glass into frit and powder. The Frit Maker is made of steel and it's heavy duty walls and impact head are made to last for years. Turn

your scrap glass into inexpensive frit in seconds. Includes instructions and a magnet to remove any metals from your frit from using the Frit Maker. Overall height: 11 inches, piston diameter: 3 inches, chamber depth: approx 5 inches, overall weight: 7.2 lbs.



FRIT SIFTERS (#7505) are an indispensable companion to the Frit Maker. You can easily sift your newly created frit into four different grain sizes- powder, fine, medium and coarse. This set contains four 3.75" tall heavy duty cups, with 4.5" diameter stainless steel mesh screens. Mesh size of the screens are as follows: <0.2mm, 0.2-1.2mm, 1.2-2.7mm, and >2.7mm.





POWDER SIFTERS		
<b>7500</b> small – 10mm		
<b>7501</b> medium – 25mm		
<b>7502</b> large – 40mm		
7503 Package of 3 powde sifters - 1 of each size		



GLASS POWDER LINE SIFTERS - Lightweight sifters that have ribbed handles and are easy to control. Simply slide a fingernail across the ribbing to create vibration for effective sifting. Great tool for making fine lines and details.

POWDER SIFTERS		
7550	1/32" Line Sifter	
7551	1/16" Line Sifter	
7552 Package of 2 line		
sifters - 1 of each size		



## LIQUID STRINGER MEDIUM (#02100)

Enjoy the freedom of being able to draw with glass. Liquid Stringer Medium is a unique gel that you can mix with powdered frits or enamels so they can be applied with a squeeze bottle or cake decorator. Anything you can draw, be it words, faces, geometric patterns or free form lines can all made in fused glass. When mixed to the proper consistency, your

lines will have the round dimensional quality of a glass stringer. Mixing thinner will allow you to float areas of color. Easy to use, this medium burns out clean when fired. Tools can be cleaned with water. This is a great addition to any glass artist's bag of tricks. 8 oz. bottle.





**APPLICATOR BOTTLES (#02105)** Sold as set of 5



**Click here for** more information on Liauid Strinaer Medium





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# Section B FUSING SUNDRIES

## **More Fusing Miscellany**

**FUSING WIRE** is a special alloy wire (chromel A - 20% chromium / 78.4% nickel / 1% silicon / .5% iron) that allows you to fuse loops in jewelry. Turns from shiny silver finish to a darker brown to copper look when fired. Choose from:

<u>CAT#</u>	GAUGE	LENGTH
#02459	17 gauge	10 ft 17 gauge
#02460	18 gauge	10 ft 18 gauge
#02462	18 gauge	1 lb spool (approx 200 ft)
#02464	22 gauge	10 ft 22 gauge
#02467	22 gauge	1 lb spool (approx 500 ft)

## **Badger Air Brush**

**THE BADGER AIR BRUSH** is handy for spraying Spray A and Super Spray on glass to be fired or Shelf Primer (Kiln Wash) on slumping and draping molds. Air brush gives even coverage. Adjustable spray angle for coverage from 3/4" to 2" wide. Use Propel (pressurized environmentally safe gas) cans to supply air.



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Air Brush kits:

 BASIC AIR BRUSH SET WITH PROPEL CAN (#7401) includes spray gun, one 3/4 oz jar, propel regulator, 6 ft vinyl air hose and instructions. As illustrated above, with the addition of a small can of Propel. You're ready to go, right out of the box!

## **Replacement Parts & Access**

PROPEL CANS, 15 OZ (#7405) is replacement for cans found in kits above. Environmentally safe formula. PROPEL REGULATOR (#7407) screws on top of Propel Can to regulate flow to your air brush.



3/4 OZ JAR & COVER (#7406) Use one for Spray A, one for Super Spray and one for Kiln Wash. Saves cleaning jar every time you use a different item.

8' HOSE WITH 1/4" PIPE ADAPTOR (#7421) for use with compressors or bottled compressed air.

1/4" COMPRESSOR ADAPTOR (#7423) is threaded on one end to accept male fitting from compressor hose, threaded on the other end to accept female fitting on your Badger hose.



## Toll-free: 1-800-828-7159



# Section B FLAMEWORK TOOLS

# HOT GLASS

# Visit Us On The Internet: www.sunshineglass.com

# FLAMEWORKING

Flameworking (also known as lampworking) is another branch

of hot glass techniques. Practiced for centuries, this technique of shaping glass in a torch flame is enjoying a renewed interest as equipment and glass become more readily available. Glass beads, pendants, bracelets, marbles and paperweights are just a few of the creations that are in the grasp of glass enthusiasts with some basic equipment and practice.

## **BEGINNER'S ESSENTIALS GLASS BEADMAKING**

KIT (#FW 0642) This kit opens up the fascinating world of beadmaking. With this kit and a few hours of practice you will be making your own unique glass beads in all shapes and sizes. The kit includes Fireworks<sup>™</sup> quick-light self-igniting torch, 2 pc work surface, protective eyewear, bead reamer, 15 coe104 glass rods, 12 stainless steel mandrels, bead

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rake, dotted & grooved texturizing marver, cannister holder, bead release, mandrel scrubber, fiber blanket, instruction booklet and DVD.

FIREWORKS QUICK LIGHT TORCH (#FW 0875) unique torch has a simple push botton ignition for easy use. Special regulator dial and 4 point oxygen intake, provides for truer more vibrant bead colors. Mapp/Propane gas bottle NOT included.

**BOTTLE HOLDER (#FW 0704)** holds Mapp or Propane bottles securely in place without slipping or scratching.

#### HEAT RESISTANT WORK SURFACE (#FW 0705)

Large 14" x 17" heat resistant, plated steel work surface provides ample space to spread-out tools and equipment.

MANDRELS AND BEAD RAKE SET (#FW 0703) Includes 12 mandrels made of stainless steel, which have a low heat transfer, keeping your fingers cool while working in direct open flame. The bead rake can be used to manipulate molten glass

by dragging, raking, feathering, or swirling the surface. It can be used to make air bubbles or poke holes through the glass. Its bent tip provides for a comfortable grip. **BEAD RAKE ONLY (#FW 0726)** 

STAINLESS STEEL TOOL REST (# FW 0723) V-shaped design allows you to safely rest hot mandrels, glass and tools on your work surface for easy access.  $7'/2'' \ge 1'/2''$ 

**GRAPHITE PADDLE (#FW 0725)** Fireworks graphite paddle is used to shape molten glass. The extra long handle is designed for a smooth comfortable grip. Graphite is lightweight and will not stick to hot glass. 2" x 3" paddle

**SHAPING MARVER SET (#FW 0708)** Roll or press your glass into these 2" x 4" metal textured surfaces to make interesting surface patterns. Experiment; roll bead at different angles.

Toll-free: 1-800-828-7159



**TWEEZER SET (#FW 0707)** Fireworks tweezers have a multitude of uses in hot glass applications. When rubber tips are removed use them to set in millifiori, hold hot glass, or create stringers, etc. Use with rubber tips in place for wire wrapping or for a secure grip on warm glass. Sizes:  $51/2^{"}$ , 7" and 10"

**BEAD HOLE BRUSH (#FW 0724)** pushed back and forth through the hole in your bead to remove bead release residue.

**BEAD RELEASE (#FW 0731)** is a thick liquid coating that prevents glass from sticking to metal. Available in 8 oz. containers.



**DIDYMIUM GLASSES** – Phillips 202 lenses, also known as ACE (Amethyst Contrast Enhancer), filter damaging yellow sodium flare (589 nm) while also protecting the eyes from certain visible and UV light produced in the glassblowing process. These lenses are an improvement over traditional Rose Didymium lenses by improving color discrimination between different color objects while providing greater protection from damaging infrared light in the 750 nm to 1000 nm range.

NOTE: The Phillips 202 lenses are designed for SOFT GLASS ONLY (Bullseye, Uroboros, Spectrum ...). Do NOT use with HARD/BOROSILICATE glass types (PYREX, ...).

 Plastic Universal Fit (#7608) large molded polycarbonate safety frame with universal bridge and side shields. The temple bars are adjustable up and down and telescope out for a perfect fit. Fits over most existing evewear.





# Section B Flamework tools

## **DTI FIREWORKS RODS**

Diamond Tech International has assembled 4 great assortments of *COE 104* glass rod packs. Rods are approximately 13" in length.



(#FW 0729F) contains 10 assorted of premium opaline and filigrana rods. TRANSPARENT SET (#FW 0729T) contains 15 rods in assorted transparent colors.

## **DTI BRACELET MOLDS**

Handy tool for forming bracelets. Pedestal base allows for easy removal of formed bracelet. Available in two sizes for making large and small bracelets and napkin rings.

#### SMALL BRACELET/NAPKIN RING MOLD (#FW 0715)

- Barrel Circumference: 1-3/8" x 11/2"
- Former height 3<sup>1</sup>/<sub>4</sub>" x 4<sup>3</sup>/<sub>4</sub>" Length

#### LARGE BRACELET MOLD (#FW 0716)

Barrel Circumference: 1-5/8" x 2<sup>1</sup>/<sub>4</sub>"
Former height 3<sup>1</sup>/<sub>2</sub>" x 4<sup>3</sup>/<sub>4</sub>" Length.



# If Seeing Is Believing ... Then picking up either of these DVDs will make you a hot glass believer

## FLAMEWORK with Ron Bearer, Jr.

IOUCH LIWE

VITA MOLLO AEVAIS

As the third generation of his family in the art glass industry, Ron focuses his passion on flameworking. He has written instructional articles for five national and international magazines and has co-authored other books including *The Exotic Art of Glass Bracelets*.

In this video you will learn how to create the beautiful flameworked glass goblet featured on the cover. Includes bonus footage of how to create a Christmas ornament. (#29309-D)



## TORCH TIME with Molly Heynis

If you don't know anything about bead making and want to get started, then this is the DVD for you. Molly takes you from the very first steps of set up and prep to finished beads in this 85 minute DVD. Covers tools, safety, setup, the basics and then takes you into more detailed techniques that use stringer, frit and dichroic glass.

Nicely paced with detailed video, highly recommended if you want to see what bead making is all about. (#29304-D)





## Toll-free: 1-800-828-7159



3/15/201

# Section B GLASS RODS

# **HOT GLASS**

# Visit Us On The Internet: www.sunshineglass.com

# System 96 Rods

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The perfect choice for lampworking and

other hot glass work. Expansion-Matched to a nominal C.O.E. of 96, then factory-tested for fusing compatibility. Each glass has been carefully formulated for Multi-Fire devit resistance.



Rods are approximately 5-6mm diameter x 50cm (3/16 - 1/4" x 20").

SYSTEM 96 ROD SAMPLER PACK (#SFR-SAM) contains 1" long samples of each rod color, all packaged in plastic sleeves in a 3 ring binder.

## **10 mm DIAMETER RODS**

Rods are approximately 10mm diameter x 50cm (3/8" x 20").

COLOR	10 mm DIA ROD CAT#
CATHEDRAL RODS	
clear	SFRT 00-10-96
pale amber	SFRT 1102-10-96
cobalt blue	SFRT 136-10-96
OPALESCENT RODS	
white	SFRO 200-10-96
almond	SFRO 2107-10-96
peacock gre	en SFRO 2234-10-96
cobalt blue	SFRO 2306-10-96
red	SFRO 2502-10-96
orange	SFRO 2702-10-96
marigold	SFRO 355-10-96
black	SFRO 56-10-96

**10mm ASSORTMENT (#SFRX 10)** contains 10 rods, one of each color listed above. Rods are approx. 10" long.

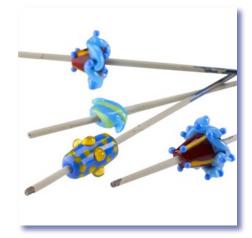
	COLOR	ROD CAT#	PRICE CODE
CATHED	ORAL RODS		
	clear	SFRT 00-96	RA
	red reactive	SFRT 003-96	RB
	pale amber	SFRT 1102-96	RB
	golden amber	SFRT 1108-96	RB
<b>-</b>	dark amber	SFRT 111-96	RB
	light green	SFRT 121-96	RB
	emerald green	SFRT 125-96	RB
	aventurine green	SFRT 128-96	RD
	pale blue	SFRT 1308-96	RB
	cobalt blue	SFRT 136-96	RB
-	light purple	SFRT 142-96	RB
S. 1	deep purple	SFRT 146-96	RB
	pale gray	SFRT 1808-96	RB
	neon orchid	SFRT 476-96	RN
	bronze	SFRT 5181-96	RB
	moss green	SFRT 5262-96	RB
	sea green	SFRT 5281-96	RB
	olive green	SFRT 5284-96	RB
	sky blue	SFRT 5331-96	RB
	deep aqua	SFRT 5333-96	RB
	violet	SFRT 5342-96	RB
	steel blue	SFRT 5384-96	RB
	navy blue	SFRT 5386-96	RB
I	grape	SFRT 5432-96	RB
-	pink chanpagne	SFRT 5911-96	RB
	citron	SFRT 707-96	RG
	ming green	SFRT 774-96	RG
	straw	SFRT 906-96	RB

**TRANSPARENT SET (#SFRX T)** contains 13 rods in assorted transparent colors (no clear).

**BASIC SET (#SFRX B)** contains 14 rods total in black (4), white (4) and clear (6).

			PRICE	
	COLOR	ROD CAT#	CODE	
SEMI-OPAL RODS				
	cherry red	SFRO 1511-96	RC	
	yellow	SFRO 1611-96	RC	
	orange	SFRO 1711-96	RC	
OPALES	SCENT RODS			
	red reactive opal	SFRO 045-96	RO	
	cloud opal	SFRO 070-96	RO	
	white	SFRO 200-96	RO	
	firelight white	SFRO 209-96	RO	
	almond	SFRO 2107-96	RO	
	dark green	SFRO 2206-96	RO	
	Easter green	SFRO 2222-96	RO	
	turquoise green	SFRO 2232-96	RO	
	peacock green	SFRO 2234-96	RO	
	lemongrass	SFRO 2262-96	RC	
	Amazon green	SFRO 2264-96	RO	
	medium blue	SFRO 2302-96	RO	
	cobalt blue	SFRO 2306-96	RO	
	turquoise blue	SFRO 2334-96	RO	
	alpine blue	SFRO 2382-96	RO	
	mauve	SFRO 2402-96	RO	
	lilac	SFRO 2404-96	RO	
	red	SFRO 2502-96	RC	
	lemon yellow	SFRO 2602-96	RC	
	sunflower	SFRO 2672-96	RC	
	orange	SFRO 2702-96	RC	
	pewter	SFRO 2802-96	RO	
	champagne	SFRO 2911-96	RO	
	marigold	SFRO 355-96	RC	
	riviera blue	SFRO 421-96	RO	
	black	SFRO 56-96	RG	
	plum	SFRO 520-96	RC	
	lipstick red	SFRO 615-96	RC	
	fern green	SFRO 755-96	RC	

**OPAQUE SET (#SFRX O)** contains 12 rods in assorted opaque colors (no black or white).



All System 96 products are subject to availability due to the sale of Spectrum & Uroboros to Oceanside Glasstile

# 3/15/2019

## Toll-free: 1-800-828-7159



# **PAINTS AND SUPPLIES**

Painting on glass can add depth and realism that may not necessarily be attainable by glass and lead lines alone. Glass stainers, enamels and silver stains all can lend details and three dimensionality to your glass that otherwise may look flat, lifeless and two dimensional.

BRUSHES generally come in two categories: APPLICATORS and SCRUBS. Applicator brushes are used to apply the wet paint to glass. Scrub brushes are used to remove paint from the glass.

are very economical, have soft, flexible bristles but have less

"memory" or "snap" (ability to

retain their shape). Badger hair

brushes have soft and flexible

bristles, leave a smooth, even

surface and have a better ability to retain their shape.

We scoured the world in search of reliable, quality painting tools and supplies at reasonable prices. You'll find that these tools measure up with the best but at a fraction of the cost.

ROYAL APPLICATOR BRUSHES (from left to right):

- 2" CAMEL HAIR APPLICATOR BRUSH (#R BR A2)
- 3" CAMEL HAIR APPLICATOR BRUSH (#R BR A3)
- 2" ROYAL BADGER BLENDER BRUSH (#R BR BB2)
- 3" ROYAL BADGER BLENDER BRUSH (#R BR BB3)
- 4" ROYAL BADGER BLENDER BRUSH (#R BR BB4)



**SYMPHONY BLENDING BRUSH (#R BR PM3)** Peter McGrain has found the perfect Blending Brush. The Symphony Badger Blender is not as floppy as our Royal Series above. The added springyness gives you more control when blending mats or stippling. The Symphony Blender is 3" wide.



**SCRUB BRUSH (#R BR336)** Fitch Deerfoot Stippler size 6. Used to remove paint from the glass that has been prepared with alcohol or turpentine to blend, feather and lighten your matting which adds details and highlights to your design.



**ENGLISH STIPPLER BRUSH (#R BR32A)** is held perpendicular to your work to create stipples or dots of paint which can be used for shading, intensify shadows, and adding texture. (size 4)



Professional quality brushes from Reusche have been used by studios in the US and around the world for decades to produce the finest quality paintings on glass.

**REUSCHE APPLICATOR BRUSHES** (from left to right):

- 3" French Student Badger Blender (#R BR313S)
- 3" English Badger Blender (#R BR313A) a superior quality brush with a comfortable handle.
- German Round Badger Blender (#R BR326) size 6



**REUSCHE TRACING BRUSHES** (pictured below from top to bottom):

- Superior Pony Hair Tracing Brushes (#R BR304) size 4
- Superior Pony Hair Tracing Brushes (#R BR306) size 6
- Superior Pony Hair Tracing Brushes (#R BR308) size 8



**MAGIC OUTLINING PENS** will help you outline, write and draw details using fireon glass enamels and lusters. Each pen includes a wire cleaning plunger.

- REGULAR POINT PEN (#9899) is an excellent choice for use with fire-on glass enamels
- FINE POINT PEN (#9898)

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Section B

# 5/8/2019

## Toll-free: 1-800-828-7159



# Visit Us On The Internet: www.sunshineglass.com

STIPPLER BRUSH SET (#R BR PM2) features a variety of 12 brushes of various shapes and sizes plus a handy tote to hold them all.

Section **B** 





PETER McGRAIN TRACING BRUSH SET (#R BR PM1) features the 5 most popular sizes in 1 convenient package. These sableox hair blend brushes combine to make a fine quality brush set at a very reasonable cost. Set contains 1 brush of sizes 1, 3, 5, 7, & 9.



# U L A S S

PETER McGRAIN GLASS PAINTING KIT (# R 2201) Kit includes 7 brushes (badger blender, wide applicator brush and assorted tracing and scrub brushes), a  $3\frac{1}{2}^{"}$ spatula, 3 colors of paint (2oz jars), gum arabic and a handy metal carrying case, and Peter's instructional booklet all for less than the cost of a European Badger blender.



4" PALETTE KNIFE (#R PK) used to sprinkle on gum arabic and also for mixing your paints, gum arabic and your painting medium.

EYEDROPPER (#R ED) dispense the medium of your choice one drop of at a time. Don't waste your paints unnecessarily by making up too much.



**PAINTING MEDIUMS** – are mixed with the powdered paints to allow the paints to be applied to your glass with a brush. They are the vehicle (and sometimes the binder – to hold the paint on the glass until it is fired) for applying your paint. Several mediums are available depending on your painting technique and your personal preferences. All should burn off cleanly upon firing.

## **SMALLER QUANTITIES:**

**CLOVE OIL** a very slow drying oil that is extremely good for mixing paints and for applying tracings and fine, detailed lines. Available in:

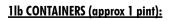
- 2 oz BOTTLE (#R MED CO2)
- 4 oz BOTTLE (#R MED CO4)

WATER FRIENDLY MEDIUM presents a good choice for hand painting with FuseMaster enamels. Cleans up with water. Available in:

- 1 oz BOTTLE (#R MED WFM1)
- 4 oz BOTTLE (#R MED WFM4)
- 8 oz BOTTLE (#R MED WFM8)

**LAVENDER OIL** is also a slow drying oil that can be used for mixing and applying paints. This very thin, light oil is more often used to dilute heavier mediums to workable consistencies. Available in:

- 2 oz BOTTLE (#R MED LO2)
- 4 oz BOTTLE (#R MED LO4)



SQUEEGEE OIL (#R MED D175) is a heavy bodied and will dry hard.

WATERBASED MEDIUM (#R MED D1368) is good for hand painting and cleans up with water.

**KLYR-FIRE** (#73740 – 16 oz bottle) from Thompson Enamel is a multi-purpose water-soluble mixing medium which cleans up easily and doesn't emit the fumes associated with other binding agents (such as squeegee oil). Klyr-Fire is frequently used in Pâte de Verre and also as a low tack fusing glue. We've even seen recipes using Klyr-Fire and borax to make your own devitrification spray.





Toll-free: 1-800-828-7159

5/8/2019



## www.SunshineGlass.com

#### Availat NED LO2 NED LO4



**VITREOUS PAINTS** are finely ground glass with intense metallic oxide pigments that, once fired into the glass, can be used to permanently

shade or color your glass pieces. Choose from GLASS

STAINERS, SILVER STAINS or GLASS ENAMELS.

#### **REUSCHE WEATHER RESISTANT GLASS STAINERS**

are fired to **1200-1250°F**. The Blacks, browns and grays make excellent choices for tracings and mattings. Sold in 1oz bottles.

REUSCHE WEATHER RESISTANT GLASS STAINERS				
CAT#	DESCRIPTION			
R P 1059 🗸	Stencil Black			
R P 1063	Tracing Black #61			
R P 1065	Universal Black			
R P 1109	Ancient Brown-Hancock's			
R P 1110	Bistre Brown #7-Hancock's			
R P 1134 🗸	Tracing Brown #1			
R P 1139	Umber Brown-Hancock's			
R P 1205A	Black Green Grisalle			
R P 1220A 🗸	Gray Green			
R P 1345	Red for Flesh 33			
R P 1400GS	Obscuring White - translucent			
R P 1795	Gum Arabic			
R P 7852MB	Strong Blue			
R P 7869MB	Blue Green			
R P 7870MB	Dark Green			
R P 7871MB	Soft Yellow - translucent			
R P 7872MB	Lemon Yellow			
R P 7882MB	Blood Red - translucent			
R P 7883MB	Pink - translucent			
R P DE401 🗸	Tracing Black DE401			
🛛 🖌 🖌 🖌 R P DE402	Bistre Brown DE402			
R P DE403 🗸	Umber Brown DE403			
R P DE405	Ancient Brown DE405			
R P DE458	Tracing Black Best			
R P DF476	Flesh Red - translucent			
Items marked with 🗸 are also available in half pound				
packs. Please include the suffix "-HP" when ordering these				

packs. Please include the suffix "-HP" when ordering the items.

ex. **#R P 1059-HP** to order ½lb of the Stencil Black.

#### Which Black To Use:

- Tracing Black #61 (#RP 1063) has a small amount of brown stain in formula. Nice black with a hint of brown (rather than gray) in background. Universal Black (#RP 1065) – auite a bit of brown
- Universal Black (#RP 1065) quite a bit of brown added in a very opaque color. Tracing Black (#RP DE401) – very high stain loading
- (matte). Very good for multiple firings.
- Tracing Black Best (#RP DE458) true opaque black, slightly less stain loading than DE401, although still a matte finish. Has a small amount of Alumina Hydrate added to stabilize color if used in mixing or firing on other colors.



**SILVER STAINS** fire to **1050-1080°F**. Silver nitrate causes your glass to change color to variations of yellows and oranges. Sold in 1oz bottles.

REUSCHE SILVER STAINERS, 1050°-1080°F			
	CAT#	DESCRIPTION	
	R P 1382	Silver stain, orange #1	
	R P 1384	Silver stain, yellow #3	
	R P 1388	Silver stain, orange intense	
	R P D292465	Amber stain H465	

**REUSCHE ENAMELS** fire to **1050-1080°F**. These rich transparent colors (unless noted as translucent, which is slightly opaque) can also be mixed to create your own unique palette. Sold in 1oz bottles.

REUSCHE ENAMELS, 1050°-1080°F			
	CAT#	DESCRIPTION	
(Cittor)	R P 1061	Tracing Black #1 - translucent	
	R P 7106MB	Rouge (ruby red)	
	R P 7484MB	Dusty Rose - translucent	
	R P D211513	Ruby 2776	
	R P D21877	Violet 2B151	
	R P D221620	Violet 2803	
	R P D22891	Carmine 2777	
	R P D231176	Amber L349	
	R P D25822	Chartreuse	
	R P D261676	Green V554	
	R P D26169	Green 0541	
	R P D26354	Turquoise Green	
	R P D26762	Turquoise	
	R P D273359	Transparent Blue D2867	
	R P D27778	Blue	
	R P D2862	Canary Yellow - translucent	
	R P D2873	, Bright Red - translucent	
	1	<b>v</b>	

#### **REUSCHE LEAD FREE GLASS STAINERS fire**

to **1150-1400°F**. Reusche's Lead Free colors are recommended by most instructors to prevent inhalation of toxic metals when stippling and shading your matte or highlighting your trace lines. The paint dust created will not contain lead, lessening any toxic exposure. In addition, the lead free finish will not be an issue with food contact. Sold in loz bottles.

LEAD FREE,	GLASS STAINER'S COLORS, 1150°-1400°F
CAT#	DESCRIPTION
R P 50R001	Clear Glaze
R P 51R001	Snow White
R P 51R002	True White
R P 51R003	Satin Etch
R P 51R500	Flesh Rachel
R P 51R501	Blonde Flesh
R P 51R502	Brunette Flesh
R P 51R503	Reflected Light
R P 51R504	Flesh
R P 52R001	Yellow
R P 52R002	Soft Yellow
R P 53R002	Blue Green
R P 53R003	Dark Green
R P 53R004	Apple Green
R P 53R005	Black Green
R P 54R001	Strong Blue
R P 54R002	Pastel Blue
R P 54R003	Teal Blue
R P 54R005	Dark Blue
R P 55R001	Flesh Red
R P 55R002	Persian Red
R P 55R003	Pompadour Red
R P 55R004	Violet of Iron
R P 55R005	Blood Red
R P 56R001	Umber Brown
R P 56R002 🗸	Bistre Brown Light E402
R P 56R003	Umber Brown E403
R P 56R004	Ancient Brown E404
R P 56R005	Ancient Brown E405
R P 56R006	Sepia Brown
R P 56R007 🗸	Bistre Brown
R P 56R008	Hair Brown
R P 56R009	Light Hair Brown
R P 56R010	Medium Brown
R P 56R011	Dark Brown
R P 56R012	Meissen Brown
R P 56R013	Red Brown
R P 56R014	Yellow Brown
R P 56R015	Lt. Yellow Brown
R P 56R016	Finishing Brown
R P 56R501	Ivory Tan
📕 🖌 🖌 R P 57R001 🗸	Tracing Black E401
📕 🖌 R P 57R002 🗸	Tracing Black Best E458
R P 57R003 🗸	Tracing Black #61
R P 57R004	Universal Black
R P 57R005 🗸	Best Black
R P 57R501	Dark Gray
R P 57R502	Silver Gray
R P 57R503	Pearl Gray
R P 58R001	Rose Pink
R P 59R001	Blue Violet Purple

# 3/6/2020

## Toll-free: 1-800-828-7159



# Section B PAINTS

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# HOT GLASS

Fuse Master

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FUSEMASTER TRANSPARENT ENAMELS,					
	1050°-1175°F CAT# DESCRIPTION				
	R P FM01				
	R P FM01	Lime Emerald			
	R P FM02 R P FM03	Ice Blue			
	R P FM03	Yellow Green			
	R P FM04 R P FM05	Olive			
		••			
	R P FM06	Blue Green			
	R P FM07	Teal Blue			
	R P FM08	True Blue			
	R P FM09	Sky Blue			
	R P FM10	Purple			
	R P FM11	Beet Red			
	R P FM12	Rose			
	R P FM13	Dark Rose			
	R P FM14	Gray Blue			
	R P FM15	Navy			
	R P FM16	Cobalt			
	R P FM17	Peacock Blue			
	R P FM18	Neptune Blue			
	R P FM19	Light Blue			
	R P FM20	Confederate Gray			
	R P FM21	Ginger			
	R P FM22	Golden Brown			
	R P FM24	Asphalt Gray			
	R P FM25	Matte Black			
-	R P FM26	Chocolate			
	R P FM27	Cranberry			
	R P FM28	Chinese Red			
	R P FM29	Fuschia Pink			
	R P FM30	Lt. Terra Cotta			
	R P FM31	Brick Red			
	R P FM32	Mink Brown			
	R P FM33	Gold			
	R P FM34	Lemon Yellow			
	R P FM35	California Orange			
	R P FM36	Amber			
	R P FM37	Florida Orange			
	R P FM38	Mahogany			
	R P FM39	Sea Green			
	R P FM40	Plum			
	R P FM43	Painter's Black			

## **Fuse Master**

	e master	
FU	ISEMASTER LEAD F	REE OPAQUE ENAMELS
	LO FIRE I	200-1300°F
	R P LO 01	DESCRIPTION
	R P LO 01	Mocha LF, Lo Fire
	R P LO 02	Brown LF, Lo Fire
	R P LO 03	Green LF, Lo Fire
	R P LO 04	Spring Green LF, Lo Fire Black LF, Lo Fire
	R P LO 05	Russet Red LF, Lo Fire
	R P LO 07	Burgundy LF, Lo Fire
	R P LO 07	Lacquer Red LF, Lo Fire
	R P LO 09	Red Passion LF, Lo Fire
	R P LO 10	Peacock Blue LF, Lo Fire
	R P LO 11	Pacific Blue LF, Lo Fire
	R P LO 12	Grey LF, Lo Fire
	R P LO 13	Taupe LF, Lo Fire
	R P LO 14	Aluminum LF, Lo Fire
	R P LO 15	White LF, Lo Fire
	R P LO 16	Turquoise LF, Lo Fire
	R P LO 17	Blue LF, Lo Fire
	R P LO 18	Amber LF, Lo Fire
	R P LO 19	Lemon LF, Lo Fire
	R P LO 20	Canary LF, Lo Fire
	R P LO 21	Mango LF, Lo Fire
	R P LO 22	Orange LF, Lo Fire
	R P LO 23	Cocoa LF, Lo Fire
	R P LO 24	Dark Charcoal LF, Lo Fire
FU	SEMASTER LEAD F	REE OPAQUE ENAMELS
		300-1500°F
	CAT#	DESCRIPTION
	R P LF111	Blue Green LF, HiFire
	R P LF112	Green LF, HiFire
	R P LF113	Cobalt Blue LF, HiFire
	R P LF114	Blue LF, HiFire
	R P LF115	Teal LF, HiFire
	R P LF116	Powder Blue LF, HiFire
	R P LF117	Canary Yellow LF, HiFire
	R P LF118	Light Yellow LF, HiFire
	R P LF119	Black LF, HiFire
	R P LF120	Brown LF, HiFire
	R P LF121	Red Brown LF, HiFire
	R P LF122	Tan LF, HiFire
	R P LF123	Sand LF, HiFire
	R P LF124	Red LF, HiFire
	R P LF125 R P LF126	Orange LF, HiFire
	R P LF126 R P LF127	Salmon LF, HiFire Soft Violet LF, HiFire
	R P LF127 R P LF128	Bright White LF, HiFire
	R P LF120	White LF, HiFire
	R P LF129	Rust LF, HiFire
	R P LF130	Brick Red LF, HiFire
		DIILK NEU LF, MIFILE

## **COLOROBBIA & HANOVIA GLASS METALLICS**

AND LUSTERS mature at 1275-1325°F. Add elegance and interest to your projects using these specialty "paints". Can be brushed, stamped, sprayed or sponged. Choose from:

COLOROBBIA & HANOVIA GLASS METALLICS AND LUSTERS, 1275°-1325°F			
CAT#	DESCRIPTION		
R H 05	Colorobbia Bright Platinum, 2 gm		
R H 3696	Colorobbia Bright Copper, 2 gm		
R H A3753	Colorobbia Glass Gold, 2 gm		

#### HELPFUL HINTS:

- Since solutions (especially the metallics) look very similar before firing, care should be used to maintain adequate labeling of solutions.
- [2] Always work out of a separate container to avoid any possible contamination of the solution in the original bottle.
- [3] Your glass must be clean of any residue (including oil from hands) - use rubbing alcohol or acetone to clean your glass.
- [4] Multiple thin applications are MUCH better than 1 heavy application, which can flake.
- [5] Do NOT fire metallics and lusters until they are adequately dry.
- [6] Kiln must be vented to allow escape of the vapors from the luster solvents which can dull your finish.

**GUM ARABIC** serves as a binder to help your paint stick to your glass until it is fired when your paint is mixed with water or vinegar. Before the glass is fired you can stipple, matt, scratch and do other removal techniques to the paint which can add details and highlights to your creation. Sold in:

- 1 oz jar (#R P 1795)
- ½ lb pack (#R P 1795-HP)

3/6/2020





# Call Toll-Free 1-800-828-7159

# Section B MICA POWDER

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**MICA POWDERS -** Mica is a bright, metallic powder that can be used to create details and highlights in your warm and hot glass work. Also known as Pixie Dust.

You can paint with Mica Powder. Mix a bit of Mica Powder with Klyr Fire medium and brush on. For bead makers, sprinkle Mica Powder on a graphite marver and roll your hot and soft bead through the powder. Your bead must be hot and soft. Since the mica doesn't melt like glass frit, the bead must be soft to adsorb the powder.

Mica Powders are sold in 1 oz (28 gram) packets.

A one ounce packet will do a dozen or more bowls as shown at right. When used in a thin layer, 1 oz will cover approximately 10 sq ft.

MICA POWDERS CAT# DESCRIPTION				
	FUS-MICA-IG	Inca Gold		
	FUS-MICA-SG	Sparkle Gold		
	FUS-MICA-SS	Super Sparkle		
	FUS-MICA-SB	Super Bronze		
	FUS-MICA-BS	Bright Silver		
	FUS-MICA-SC	Super Copper		
	FUS-MICA-AA	Assortment - 1oz of each		

## **GOLD AND SILVER LEAF AND FOIL**

Gold and silver leaf and foil can be used to add impressive color and flash to your fused glass pieces. "Leaf" is many times thinner than "foil". All foil and leaf products are sold in "books" of 25 sheets of material. Each leaf or foil is separated by thin paper to make application easier.

NOTE: The GOLD LEAF is "double thick" leaf. While not precisely double the thickness of "standard" leaf, it is heavier and as a result, is easier to work with than other gold leaf products offered elsewhere.

> **HELPFUL HINT:** Because LEAF is so thin, for most fusing applications you will generally use three layers of it in your piece. Fewer layers may produce a "translucent" effect and you won't see the full metallic effect. FOIL can be used in a single layer due to the added thickness.



up the linear effect of the chord texture. A clear cover is added and the project is taken to full fuse. Mica powder can be used with all COE's from 90 to 104.

GOLD AND SILVER LEAF AND FOIL CAT# DESCRIPTION ORGIN				
1	FUS-LEAF-22K	Gold Leaf - 85x85mm, Double Thick	GERMANY	
	FUS-LEAF-SL	Silver Leaf - 95x95mm	ITALY	
Stark.	FUS-FOIL-C	Copper Foil - 85x85mm	ITALY	
	FUS-FOIL-S	Silver Foil - 85x85mm	GERMANY	



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# Section B Molds

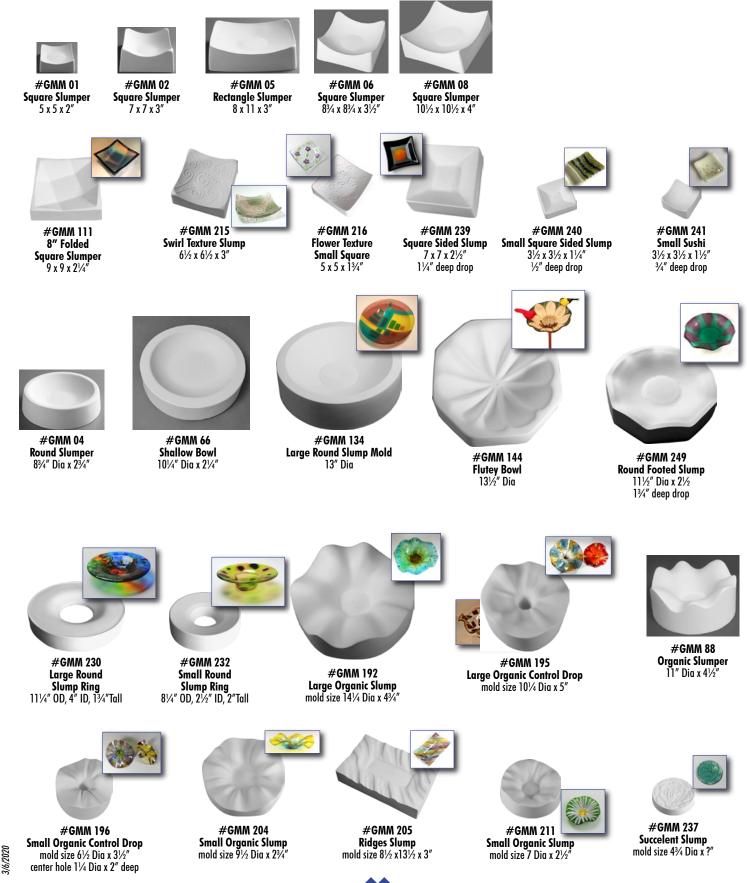
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**HOT GLASS** 

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# **Creative Paradise Molds**

**Creative Paradise** is a major manufacturer of ceramic products and supplies. Their entry into the warm glass field several years ago has brought many new and innovative ideas. These molds are of the highest quality and are reasonably priced.



# Toll-free: 1-800-828-7159



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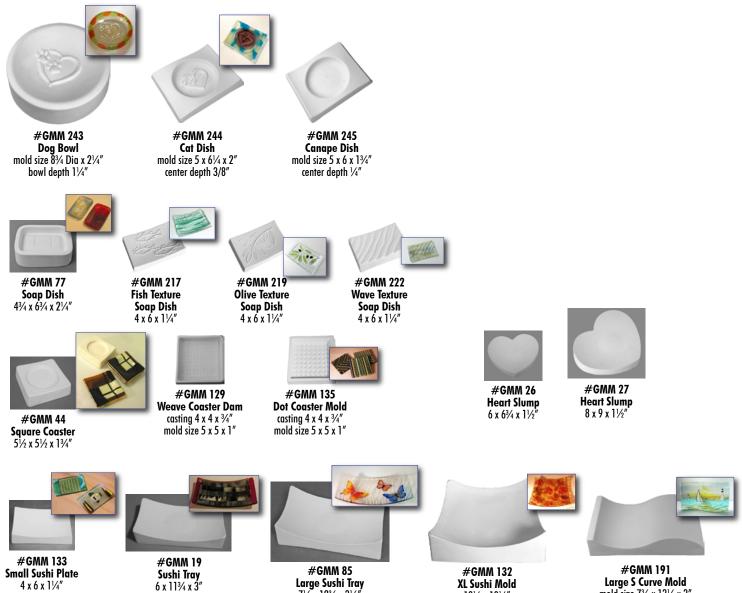
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Toll-free: 1-800-828-7159

7¾ x 11¾ x 2″

Large Sushi Tray 7½ x 12¾ x 3½"

**B-25** 

XL Sushi Mold 131/2 x 131/2"

mold size 73/4 x 131/2 x 3"



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3/6/2020

# Section B Molds

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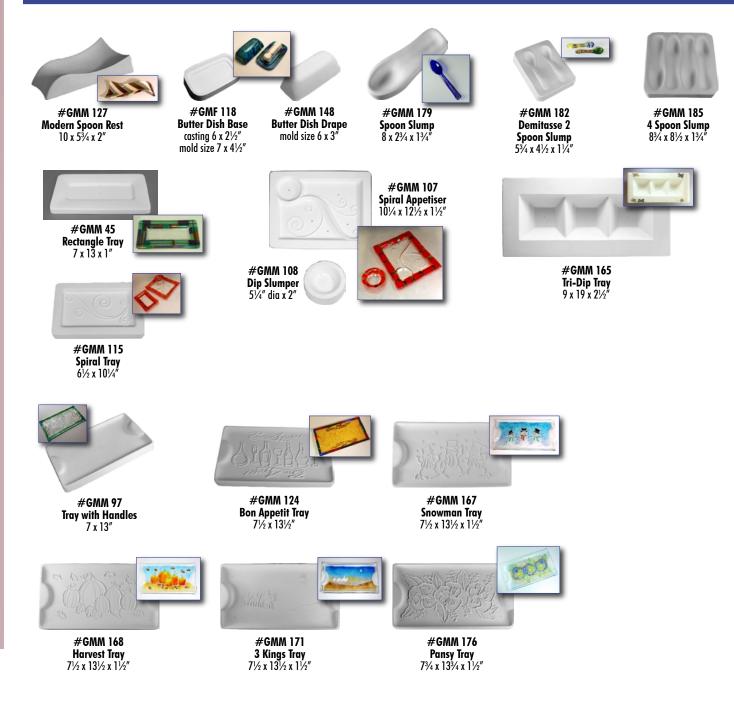
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# Section B Molds

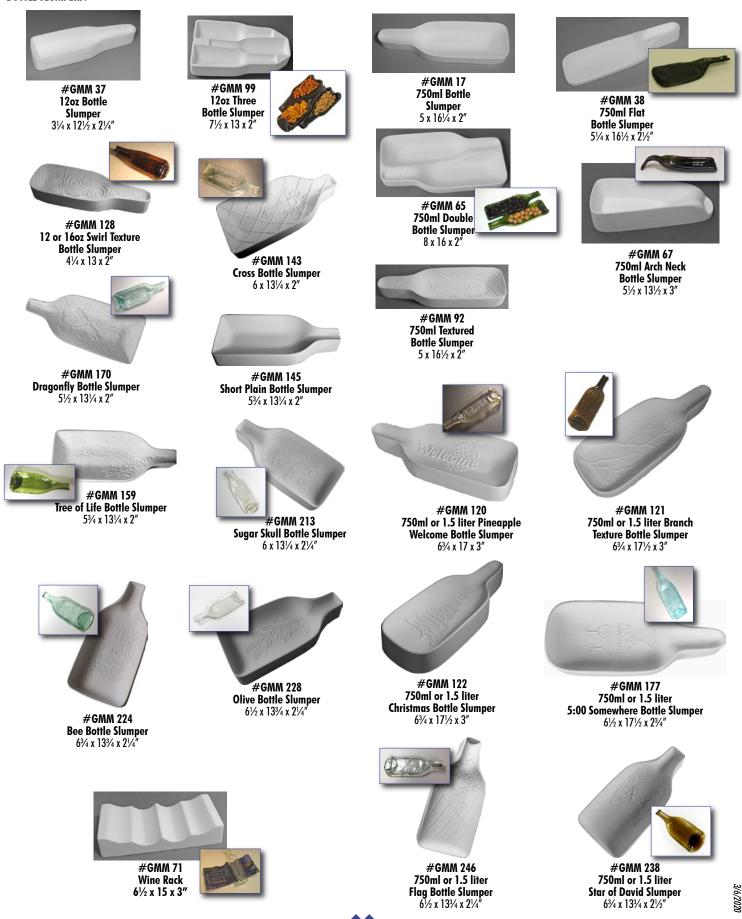
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## **BOTTLE SLUMPERS:**



**B-27** 

## Toll-free: 1-800-828-7159

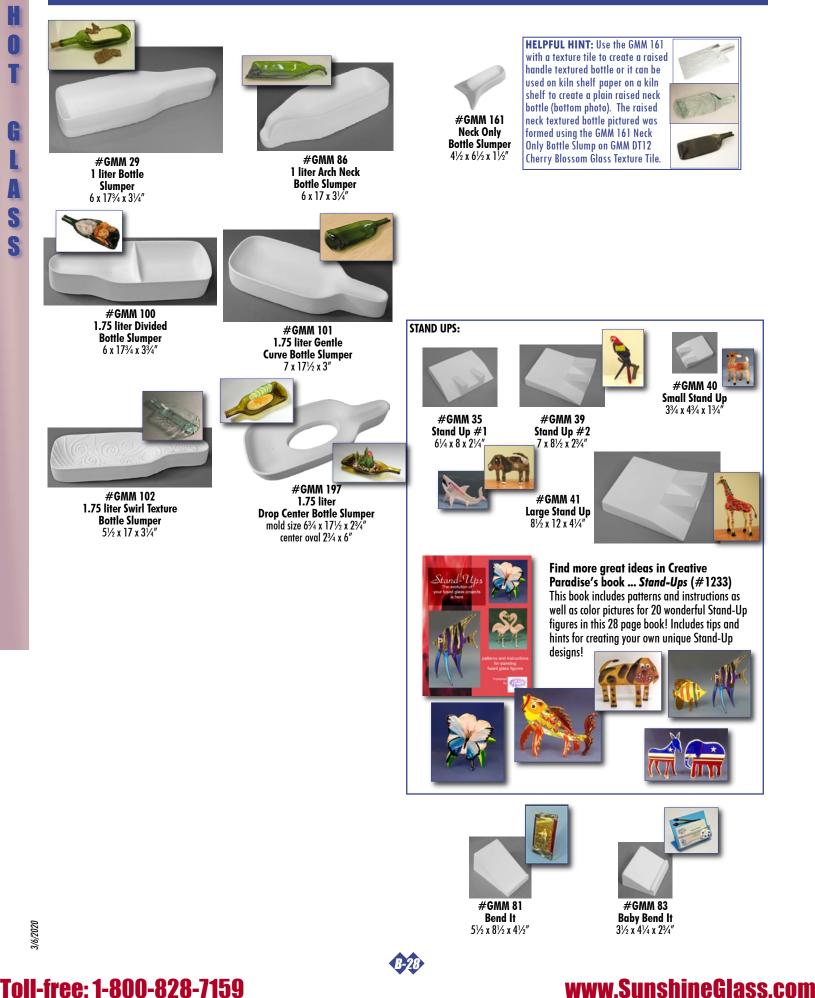
# **Section B** MOLDS

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# **HOT GLASS**

# **Section B** MOLDS

## **DROP OUT MOLDS:**



#GMM 14 Square Drop Out (rim is 1-1/8" wide") 61/4 square x 1/4'







#GMM 16 **Square Drop Out** (rim is 1-7/8" wide") 10¼ square x ¼"



Square Shelf Ring (rim is 2¾" wide") 10 square x ?"





**Round Drop Out** (rim is 1" wide") 6 circle x ½"

#GMM 63 Round Drop Out (rim is 11/2" wide") 8 circle x 1/2"



#GMM 234 **Small Oval Shelf Ring** (rim is ?" wide") 5 x 6 x ?"

#GMM 198 Small Drop Tile 6 x 6" 2½" dia hole



#GMM 199 Large Drop Tile 8 x 8" 4" dia hole

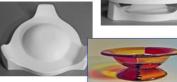


#GMM 87 101/2 Round Plate Ring (rim is 1-1/2" wide")

#GMM 94

6¼" Round Plate Ring

(rim is 1-1/2" wide")



11" Dia x 2"



#GMM 90 Foot Drape for GMM 87





#GMM 95 Foot Drape for GMM 94 71/2" Dia x 33/4"

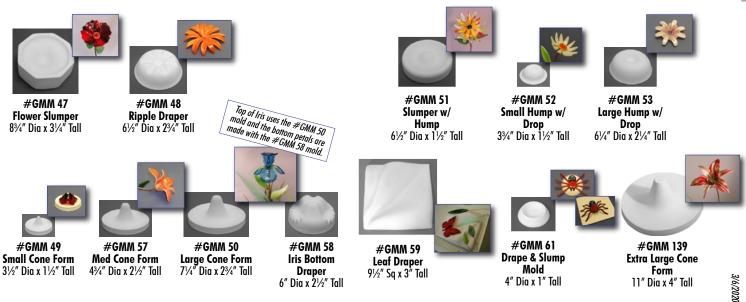




#GMM 106 Foot Drape use with GMM 14 7" square x 31/2"



#GMM 104 Foot Drape use with GMM 15 9" square x 41/4"



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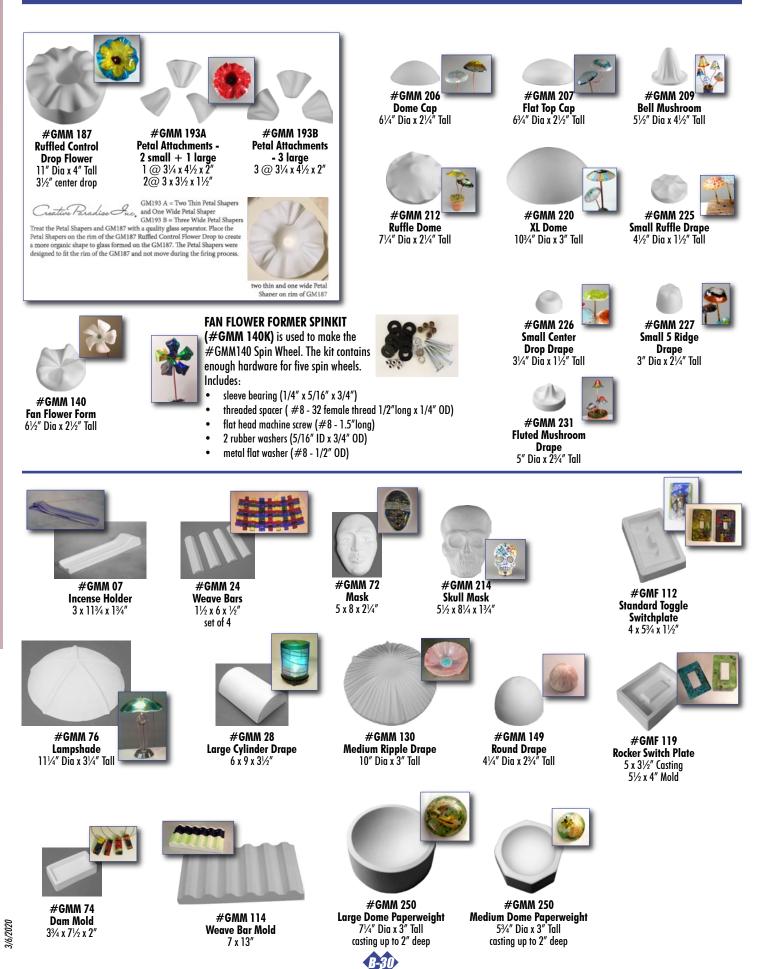
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# Section B Molds

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# Section B Molds

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#GMF 103 Daisy casting 7" dia mold size 8" dia x 1½"



#GMF 120 Poinsettia castings 8" dia mold size 10 dia x 1½"



#GMF 80 Birds & Twig birds castings 3¼" twig casting 7¼" mold size 8 x 8½ x 1½"



#GMF 107 Butterfly casting 5 x 6" mold size 6 x 7"



#GMF 114 Butterflies castings 1½ x 2¼" & 2¼ x 3½" mold size 4½ x 5½ x 1½"

Toll-free: 1-800-828-7159



#GMF 104 Sunflower casting 10" dia mold size 11¾" dia x 1½"



#GMF 121 Lily Pad castings 10" dia mold size 11¼ dia x 1½"





#GMF 43 3 Small Dragonflies castings 2¾ x 4″, 2 x 3½″ & 2 x 3″ mold size 5½ x 7 x 1¼″



#GMF 115 Dragonflies castings 2 x 2½" & 3 x 4" mold size 5 x 6¾ x 1½"



#GMF 116 Grape Leaves castings 31/4 x 4" mold size 5 x 9 x 11/2"





#GMF 110 Poppy 8 x 11/4"

#GMF 122

Lotus castings 8″ dia

mold size 91/4 dia x 11/4"



#GMF 113 Large Poppy 11½ x 1¼"



#GMF 141 Patty Gray Flower mold size 9½" dia



parts used to construct the Water Lily Fountain as well as the Daisy Fountain. Includes:

- 50 GPH Indoor mini submersible pump (2 wire plug)
- 2.5" Brass Lamp Nipple
- 5pcs Brass Hex Nuts
- 4pcs 3/4" White Rubber Washers
- 1 x 1" White Rubber Washer
   3" of 7/16" OD x 5/16 ID Vinyl tube





Click here for the Water Lily Fountain tutorial.



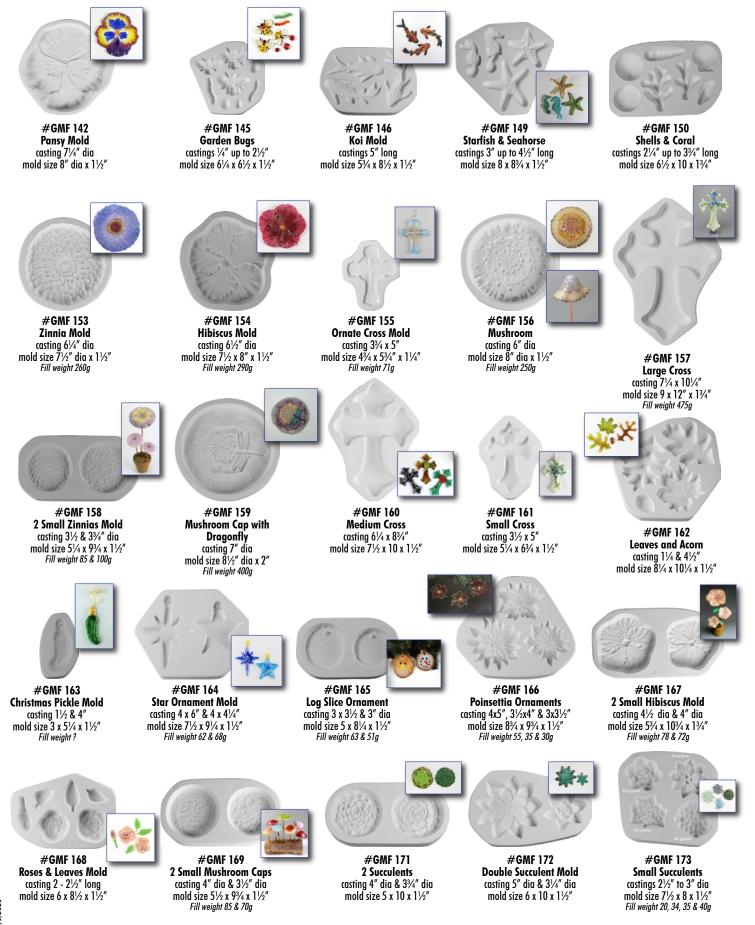
#GMF 117 Grape & Leaves 51⁄4 x 71⁄2 x 13⁄4"



#GMF 140 Fossil mold size 7 x 91⁄4 x 11⁄2"

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**Section B** 

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MOLDS

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# **HOT GLASS**

# **Section B** MOLDS

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#GMF 174 Icicle Angel casting 4 x 7½" mold size 5 x 8½ x 1½" Fill weight 70g



#GMF 179 **Celestial Frit Cast** casting 11/2 to 3" mold size 6½ x 8 x 1½" Fill weights Lg Sun 42g, Sm Sun 12g, Lg Moon 20g, Sm Moon 8g, Star 3g



#GMF 183 Ivy Leaves casting 11/2 to 33/4" mold size 7¾ x 8½ x 1¼" Fill weights Lg 20g, Med 18g, Sm 11g



#GMF 175 **Icicle Angel** casting 2 x 8" mold size 3-3/8 x 9-3/8 x 13/4"



#GMF 180

**Medium River Rocks** 

casting 11/2 to 13/4

mold size 53/4 x 61/2 x 11/2" Fill weight 60g

#GMF 184

Large River Rocks

casting 21⁄4 x 31⁄2″ & 21⁄2 x 31⁄2″

mold size 51/4 x 71/4 x 2" Fill weights 110g & 150g



casting 5 x 91/4" mold size 6 x 10 x 11/2" Fill weight 120g





#GMF 181 **Small River Rocks** casting <sup>3</sup>/<sub>4</sub> to 1½" mold size 5<sup>3</sup>/<sub>4</sub> x 6<sup>1</sup>/<sub>2</sub> x 1½" Fill weight 60g



#GMF 185 XL Butterfly casting 81/4 x 81/2" mold size 9 x 101/4 x 13/4" Fill weight 415g



#GMF 177 Small & Medium Snowmen casting 2 x 5½" & 2¾ x 7¼" mold size 4¾ x 8¾ x 1½" Fill weight 40 & 60g



#GMF 178 Santa Icicle casting 13/4 x 71/2" mold size 31/4 x 9 x 13/4" Fill weight 68g



**XL Dragonfly** casting 10½ x 13¾" mold size 12 x 15 x 1½" Fill weight 415g



#GMF 187 **Holey Feather** casting 43/4"L mold size  $3 \times 6\frac{1}{4}$ " Fill weight 35g



#GMF 188 **Unicorn Icicle** casting 3 x 81/4' mold size  $4^{1}/_{4} \times 9^{3}/_{4} \times 1^{1}/_{2}''$ Fill weight 65g



**Unicorn Frit Cast Mold** casting 31/4 x 41/4' mold size 43/4 x 53/4 x 11/2"



#GMF 193 **Deer Frit Cast** casting 31/2 x 41/2' mold size 5 x 6 x 11/2" Fill weight 50g





#GMF 194 **Three Flakes Icicle** casting 2 x 51/2, 21/2 x 61/4 & 21/2 x 61/4" mold size 7½ x 9 x 1½" Fill weight 40, 55 & 60g



#GMF 190 **Penguin Icicle** casting 21/4 x 7' mold size 3<sup>3</sup>/<sub>4</sub> x 8<sup>1</sup>/<sub>2</sub> x 1<sup>1</sup>/<sub>2</sub>" Fill weight 52g



#GMF 195 **Feather Trio** casting 3/4 x 21/4 & 1 x 31/2" mold size 5 x 51/4 x 11/2" Fill weight 8, 8 & 15g



#GMF 186

**Small Daisies and Leaves** 

casting 2 to 31/2

mold size 61/2 x 8"

Fill weights leaves 15g, daisies 30 & 35g

#GMF 191 **Deer Icicle** casting 21/4 x 91/4" mold size 3<sup>3</sup>/<sub>4</sub> x 10<sup>1</sup>/<sub>2</sub> x 2" Fill weight 100g

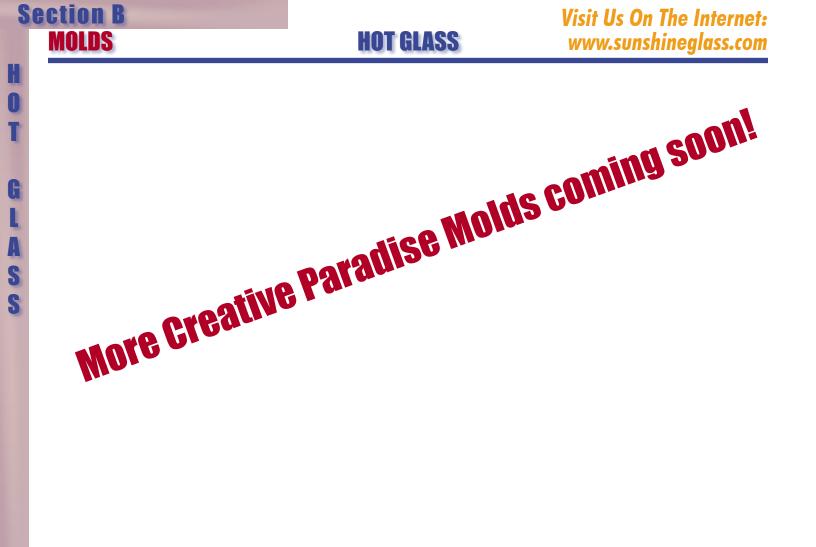


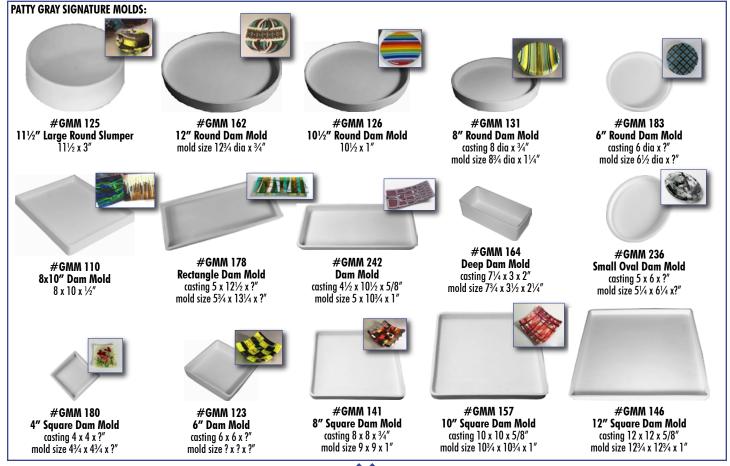
#GMF 196 Holey Paw casting 1½ x 2" mold size 3 x 3½ x 1½" Fill weight 15g



#GMF 192 **Cat Icicle** casting 13/4 x 81/2" mold size 3 x 9 x 2" Fill weight 80g

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#GMF 10

Barrette

2<sup>3</sup>⁄<sub>4</sub> x 5<sup>1</sup>⁄<sub>4</sub> x 1<sup>1</sup>⁄<sub>2</sub>"

#GMF 68

**Holey Heart** 

casting 2 x 21/4" mold size 3 x 31/4 x 11/2"

#GMF 92

**Cameo 1 Pendant** 

casting 2 x 1¼′

mold size 2<sup>3</sup>/<sub>4</sub> x 3<sup>1</sup>/<sub>4</sub> x 1<sup>1</sup>/<sub>2</sub>"

Fill weight 24g

#GMF 105

Shamrock

casting 21/4 x 21/4'

mold size 31/4 x 31/4 x 11/4"

# **HOT GLASS**

#GMF 65

**Holey Star** 

casting 21/2 x 31/4"

mold size 33/4 x 41/2 x 11/2"

#GMF 74

**Holey Oval Trio** 

1 oval 1 x 2"

2 ovals ¾ x 1" each

mold size 31/4 x 33/4 x 11/2"

#GMF 94

**Tree of Life Cameo** 

casting 2 x 21/2"

mold size 3 x 31/2 x 11/2"

Fill weight 30g

#GMF 132

**Holey Tears Quad** 

casting 11/4 x 2"

mold size 5 x 6 x 1"

#GMF 66

**Holey Journey** 

casting 21/2 x 23/4

mold size 31/2 x 33/4 x 11/2"

#GMF 77

**Holey Peace Trio** 

casting 21/4 & 11/4"

mold size 4 x 43/4 x 11/2"

#GMF 96

Cameo 2

casting 13/4 x 21/4"

mold size 23/4 x 31/4 x 11/2"

#GMF 133

**Holey Heart Quad** 

casting 13/4 x 21/4"

mold size 51/4 x 51/2 x 1"

#GMF 127

**Castacab Tears** 

each casting 1¼ x 3" mold size 3¼ x 5½"

# **Section B** MOLDS



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#GMF 78 **Petite Holey Cross** casting 11/4 & 13/4" mold size 23/4 x 31/4"





#GMF 134 **Holey Stars Quad** casting 2 x 21/2" mold size  $5\frac{1}{2} \times 6 \times 1\frac{1}{4}$ 



#GMF 128 mold size 31/4 x 51/2"

HELPFUL HINT: Use the GMM 151 with the Castacab molds to create your own unique swirls of colorful jewelry



(1) Fill the GMM 151 mold with scraps of fusible glass. (2) Place over a Castacab mold (GMF 124 shown). Follow the Castacab fusing instructions (click here) to create your own unique (3) pendants full of color!



**Holey Heart** casting 11/4" mold size 4 x 31/2 x 11/4"



#GMF 73 Holey Heart Trio 1 heart 2" 2 hearts 11/2" each mold size 4 x 41/4 x 11/2"



#GMF 93 **Holey Dragonfly Cameo** casting 13/4 x 21/2" mold size 3 x 31/2 x 11/2" Fill weight 28g



#GMF 131 **Clover Pendant** casting 11/2 x 11/2" mold size 23/4 x 23/4"



#GMF 124 **Castacab Hearts** each casting 1<sup>3</sup>/<sub>4</sub> x 2'' mold size 3<sup>1</sup>/<sub>4</sub> x 5<sup>3</sup>/<sub>4</sub>"



#GMF 129 Castacab Holey Trilliant each casting 1<sup>3</sup>/<sub>4</sub> x 1<sup>3</sup>/<sub>4</sub>" mold size 31/4 x 51/4"

Toll-free: 1-800-828-7159



#GMF 125 **Castacab Circles** each casting 2" dia mold size 3<sup>1</sup>/<sub>4</sub> x 5<sup>1</sup>/<sub>2</sub>"



#GMF 130 **Castacab Holey Circles** each casting 1<sup>3</sup>⁄<sub>4</sub>″ dia mold size 31/2 x 51/2"



#GMF 126 **Castacab Squares** each casting  $1\frac{1}{2} \times 1\frac{1}{2}$ " mold size 31/4 x 51/4"



#GMM 151 Scrap Master Castacab mold size 41/2 x 7 x 31/2" Tall





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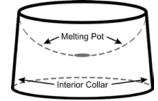




**Castacab Holey Tears** each casting  $1\frac{3}{4} \times 2\frac{1}{4}$ 

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SCRAP MASTER MOLDS:



Several innovations make Scrap Master molds the easiest, most sensible melting pot designs available:

- The rounded self-elevated, melting pot area allows for maximum glass evacuation and eliminates the need for added kiln furniture.
- The smooth, round interior of the elevating collar creates a convenient dam for the melting glass, minimizing the need for cold-working the dammed pot melt glass.



#GMM 152 Single Hole Scrap Master mold size 10" OD x 41/4" Tall

#GMM 153 Five Hole Scrap Master mold size 10" OD x 41/4" Tall



Slit Hole Scrap Master mold size 10" OD x 41/4" Tall



#GMM 158 Multi Mini Scrap Master mold size 7¾ x 11¾ x 3½"

**HELPFUL HINT:** Use the Scrap Masters to easily and sensibly create your own pot melt designs. Their unique design has the following benefits:

- Rounded self-elevated, melting pot area allows for maximum glass evacuation and eliminates the need for added kiln furniture
   Smooth round interior of the inside of the elevating collar creates a convenient dam for the melting glass minimizing the need for convenient dam for the melting glass minimized for convenient dam for the m
- Smooth, round interior of the inside of the elevating collar creates a convenient dam for the melting glass, minimizing the need for cold-working the dammed pot melt glass





## Toll-free: 1-800-828-7159



## **Section B** MOLDS

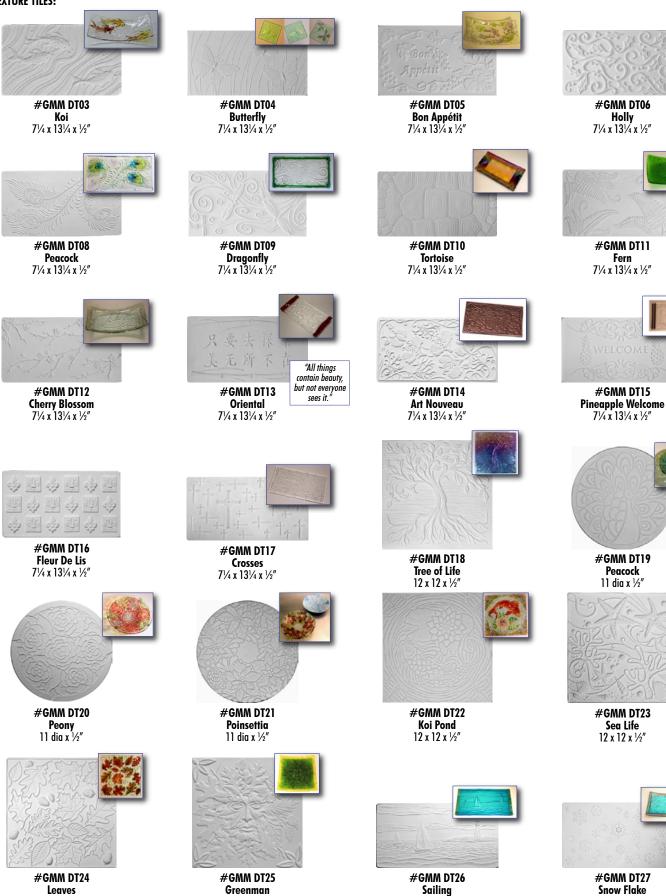
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### **TEXTURE TILES:**



Greenman

12 x 12 x ½

Leaves 12 x 12 x 1/2"



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71/4 x 131/4 x 1/2"

Sailing

7¼ x 13¼ x ½"

3/6/2020

### Section B Molds

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HOT GLASS

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MORE TEXTURE TILES:



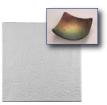
#GMM DT28 Snowflake 11 dia x ½"



#GMM 136 Swirl Texture Coaster Mold 6¼ x 12½"



#GMM DT35 Tulip 10½ dia x ½"



#GMX 01 Rose 7 x 7 x ½"



#GMX 11 Weave 7 x 7 x ½"



#GMX 05

**Hot Pattern** 

9 x 9 x 1/2"

Toll-free: 1-800-828-7159

Small Greenman 7 x 7 x ½"

Create your own glass textures using

these Texture Tiles

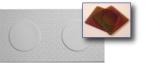
#GMX 02

Mosaic

7 x 7 x ½″



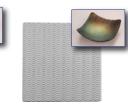
#GMM DT29 Koi Waves 13 dia x ½"



#GMM 137 Weave Texture Coaster Mold 6¼ x 12½"



#GMM DT36 Mermaid 10½ dia x ½″



#GMX 03 Wave 7 x 7 x ½"

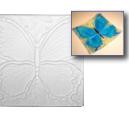


**#GMX 13** Small Tree of Life 7 x 7 x ½"





#GMX 08 Net Leaf 9 x 9 x ½"



#GMM DT30 Butterfly 101⁄4 x 101⁄4 x 1⁄2"



#GMM DT32 Lady of the Woods 12½ x 12½ x ½"

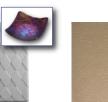


#GMM DT38 Snowflake 10¼ x 10¼ x ½"

#GMX 04

Harlequin

7 x 7 x ½



**#GMX 06** Tooled Leather 7 x 7 x ½"



#GMX 15 Small Harvest 7 x 7 x ½"



#GMM DT31 Dragonfly 10¼ x 10¼ x ½″



#GMM DT33 Dolphin Seascape 7 x 13 x ½"



#GMM DT39 Sun 10¼ x 10¼ x ½"



#GMX 07 Geo Grid 7 x 7 x ½"



#GMX 16 Small Peacock 7 x 7 x ½"



#GMX 09 Line Leaf 9 x 9 x ½"

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### **Colour de Verre Glass Casting Molds**

**Colour de Verre** produces reusable glass-casting molds for artists and hobbyists. Merging the age-old art of glass casting with modern technology and contemporary design, Colour de Verre molds can be filled with glass powders, pate de verre, glass frits, or cut sheet glass. Packaged with instructions, they are easy to use and produce beautiful results.



## Toll-free: 1-800-828-7159



Section B Molds H

### Section B MOLDS

## **HOT GLASS**

### Visit Us On The Internet: www.sunshineglass.com

### More Colour de Verre Glass Casting Molds



#CDV 138 Aralia Leaf mold size 12½ x 10 x 1½" Fill weight 350-400g



#CDV 139 Rain Forest Leaf mold size 9¾ x 6 x 1½" Fill weight 120-130g



#CDV 140 Kiwi Leaf mold size 9¾ x 7¾ x 1½" Fill weight 190-200g



#CDV 142 Northwoods Maple mold size 11 x 9" Fill weight 300-320g



Cabbage Leaf leaf 8" Dia mold size 10½" Dia *Fill weight 400g* 



Bamboo bamboo platter 6¾ x 10" mold size 8½ x 12" Fill weight 750g



#CDV 204 Plate Slump Form 7 - 10"



#CDV 205 Bowl Slump Form 7 - 10"



#CDV 350 5" Round Teal Light Holder mold size 7½ dia x 3"H *Fill weight 500g* 

Toll-free: 1-800-828-7159



#CDV 360 Round Box & Lid mold size 5½ dia x 2¼" Fill weight 295g box & 115g lid



#CDV 370 Round Box & Lid finished box 5½" Dia x 2" Tall base mold size 8 dia x 3" lid mold size 7 dia x 1½" Fill weight 800g box & 300g lid





Toll-free: 1-800-828-7159

### Section **B** COE 104 GLASS

HOT GLASS

### Visit Us On The Internet: www.sunshineglass.com

STAINLESS STEEL MOLDS make exceptional long-lasting molds. Lightweight and very durable these molds can easily last a thousand or more firings. Stainless Steel molds are predrilled for slumping. Special textured sides means kiln wash adheres to the surface easily.

FLORAL FORMERS Take a 10 or 12" square of glass (any glass, but try something with wild streaks) and slump over the former. With nearly no effort you've got a one of a kind pieces. Two sizes available:

- TALL FLORAL FORMER (#73730) 61/2" tall, 31/2" in diameter. The most popular size.
- SHORT FLORAL FORMER (#73731) is  $4\frac{1}{2}$ " tall and 3" diameter at the base. •

### STAINLESS STEEL TRIANGULAR PATTERN BAR MOLDS

can be used to create unique kaleidoscope fused glass pattern bars. Use as a focal point or to embellish other projects. Made from high quality 16 gauge stainless steel - for countless firings!

TRIANGULAR PATTERN BARS MOLDS use 12 or 16" long strips of glass to create your pattern bars. Two sizes available:

- 12" LONG (#73732) 12-3/8 long x 3 wide x 11/2" tall
- 16" LONG (#73733) 16-3/8 long x 3 wide x 11/2" tall









- [1] Line the mold with kiln paper or kiln wash. Use 1/8" fiber paper for end dams.
- Cut strips to length and arrange in an interesting pattern. [3] Fire to a full fuse to make your triangular pattern bar.
- Cut slices of the pattern bar about 3mm thick.
- [4] [5] Arrange on top of a piece of complimentary glass and fire to full fuse.

### **Make Your Own Molds**

If you don't see the mold you want, or if you need to duplicate a bending pattern, we have the mold making materials you need. Use Moist Pack to make bending molds from salad bowls or other objects you would like to duplicate for yourself. These products DO NOT contain asbestos.

HOT LINE MOIST PACK (#73701) is cut to size and formed over the object to be duplicated. It is then heated to set (rigidize) and then you can use it to slump or drape glass over it. With care, you can make several projects from the same mold. Sheets are 24x24" and are 1/4" thick.

FIBER BLANKET & FIBER MOLD HARDENER is a two step process which will do the same things as the Moist Pack above. Fiber blanket (#73710) is saturated with Fiber Mold Hardener (#73712), to make "moist pack". Fiber Blanket can also be used as an insulating blanket to wrap hot glass as it comes from the kiln

- FIBER BLANKET (#73710) is 1/2" thick (ends up 1/4" thick when saturated) and comes in sheets 24x24".
- HOTLINE FIBER MOLD HARDENER (#73712) comes in a 1 qt bottle.



3/6/2020



## Section B COE 96 GLASS

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### **OCEANSIDE COMPATIBLE GLASS**

Oceanside Glass & Tile produces specialty products designed to work harmoniously within the COE 96 family. Items have been "Tested Compatible" to Master samples. Look for a complete selection of Stripes, Pebbles, Frits, Stringers, Noodles and more.

# oceanside compatible

NOODIES PRICE

### Oceanside Compatible Stringers & Noodles

COE 96 stringers & noodles come in convenient 5oz tubes.

Nooc approx 1mm x 5 44 mm (approx 17" lo tubes contain about 25 pi	imm ong)	approx .7 to 1.5 (approx 17" lo s contain about 10	ng) each		
CATHEDRAL COLORS	STRINGERS CAT#	NOODLES CAT#	PRICE CODE		
clear cathedral	SFS 00-96	SFN 00-96	A		
red reactive cathedral	SFS 003-96	SFN 003-96	A		
doop gold nink cathodral	CEC 102 04				

	clear cathedral	SFS 00-96	SFN 00-96	A
	red reactive cathedral	SFS 003-96	SFN 003-96	A
	deep gold pink cathedral	SFS 103-96	SFN 103-96	Р
-	golden amber cathedral	SFS 1108-96	SFN 1108-96	A
-	med dk amber cathedral	SFS 111-96	SFN 111-96	A
	emerald green cathedral	SFS 125-96	SFN 125-96	A
	cobalt blue cathedral	SFS 136-96	SFN 136-96	A
-	dark purple cathedral	SFS 146-96	SFN 146-96	A
	red cathedral	SFS 151-96	SFN 151-96	C
	yellow cathedral	SFS 161-96	SFN 161-96	C
	orange cathedral	SFS 171-96	SFN 171-96	C
	teal green cathedral	SFS 5232-96	SFN 5232-96	A
	moss green cathedral	SFS 5262-96	SFN 5262-96	A
	sea green cathedral	SFS 5281-96	SFN 5281-96	A
Sec. 1	olive green cathedral	SFS 5284-96	SFN 5284-96	A
	aqua blue cathedral	SFS 5333-96	SFN 5333-96	Α
-	grape cathedral	SFS 5432-96	SFN 5432-96	Α

OPALESCENT COLORS	STRINGERS CAT#	NOODLES CAT#	CODE
black opal	SFS 56-96	SFN 56-96	М
white opal	SFS 200-96	SFN 200-96	A
red reactive opal	SFS 045-96	SFN 045-96	A
Payne's gray opal	SFS 078-96	SFN 078-96	A
red reactive opal	SFS 045-96	SFN 045-96	A
almond opal	SFS 2107-96	SFN 2107-96	A
chocolate opal	SFS 2116-96	SFN 2116-96	A
dark green opal	SFS 2206-96	SFN 2206-96	A
pastel green opal	SFS 2222-96	SFN 2222-96	A
peacock green opal	SFS 2234-96	SFN 2234-96	A
lemongrass opal	SFS 2262-96	SFN 2262-96	C
Amazon green opal	SFS 2264-96	SFN 2264-96	A
medium blue opal	SFS 2302-96	SFN 2302-96	A
dark blue opal	SFS 2306-96	SFN 2306-96	A
turquoise blue opal	SFS 2334-96	SFN 2334-96	A
mauve opal	SFS 2402-96	SFN 2402-96	A
red opal	SFS 2502-96	SFN 2502-96	C
lemon yellow opal	SFS 2602-96	SFN 2602-96	C
orange opal	SFS 2702-96	SFN 2702-96	C
charcoal opal	SFS 2806-96	SFN 2806-96	A
marigold opal	SFS 355-96	SFN 355-96	C
flame opal	SFS 602-96	SFN 602-96	C
apple jade opal	SFS 726-96	SFN 726-96	A
fern green opal	SFS 755-96	SFN 755-96	A
olive green opal	SFS 782-96	SFN 782-96	A

STRINGERS

OPALESCENT COLORS

	MIXED COLORS	STRINGERS CAT#	NOODLES CAT#	PRICE CODE
	Blue Family assortment of opal and transparent blues	SFS M BLUE-96		м
	Green Family assortment of opal and transparent greens	SFS M GREEN-96		м
	Neutral Family assortment of opal and transparent neutral colors: whites, greys & black	SFS M NEUT-96		м
	Warm Family assortment of opal and transparent warm colors	SFS M WARM-96		м
Alter and Alter	Mardi Gras assortment of opal and transparent colors	SFS M-96	SFN M-96	м

### All System 96 products are subject to availability due to the sale of Spectrum & Uroboros to Oceanside Glasstile

### Toll-free: 1-800-828-7159



### **Section B COE 96 GLASS**

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## **HOT GLASS**

### Visit Us On The Internet: www.sunshineglass.com

### **Oceanside Compatible Stringers Sprinkles & Noodles Bits**

COE 96 Mardi Gras Noodle Bits and Mardi Gras Sprinkles! They are short 'bits' (1" and under) of Noodles or Stringer in a fiesta of color to sprinkle into your work. Sold in an 8oz jar.





**Mardi Gras Stringer Sprinkles #SFS MŠ96** 

Mardi Gras Noodle Bits **#SFN MB96** 



All System 96 products are subject to availability due to the sale of Spectrum & Uroboros to Oceanside Glasstile

### **Oceanside Compatible COE 96 Pebbles**

These Fusible Glass Pebbles<sup>™</sup> are approximately 1/2" diameter, flat bottomed, round topped droplets which make perfect design elements for fusers, and first-rate material for frit-casting molds. Each package contains 1/2 lb. of same-color Pebbles (about 100 pieces).





#SFP 100 crystal clear



#SFP 533.1 sky blue cathedral



#SFP 200 white opal



light amber cathedral



#SFP 543.2 grape "striker" cathedral See inset photo for "post-fuse" color.



black opal





#SFP 151 ruby red "striker" cathedral See inset photo for "post-fuse" color.



amazon green opal



₩SFP 121 med green cathedral



yellow cathedral



**#SFP 233.74** turquoise blue opal



light blue cathedral



orange "striker" cathedral See inset photo for "post-fuse" color.



#SFP 267.72 sunflower yellow opal



**#SFP ASSORTED** assorted colors



**#SFP 290.72** pink opal



### Toll-free: 1-800-828-7159





## **Section B COE 96 GLASS**

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### **Oceanside Compatible Frits & Powders**

COE 96 frit available in 4 sizes:

- Powder (.13mm .25mm), ٠
- Fine (.25mm .75mm), •

•

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8.5oz jars (all sizes listed in tables), • 4lb jars (in white, clear and black; other colors by special order) and

٠

Frit is packaged in:

- Medium (.75mm 2.5mm)
- Coarse (2.5mm 7.6mm)
- 40lb buckets (by special order only) ٠

	"N/A" indicates color/size of frit is not yet available.									
					0					
	CATHEDRAL	-	FRIT CAT#:	The second se	POWDER	PRICE				
	COLORS	COARSE	MED	FINE	CAT#	CODE				
	clear	SFF 00-C	SFF 00-M	SFF 00-F	SFF 00-P	Р				
-	clear IRID	SFF 00i-C	SFF 00i-M	N/A	N/A	R				
	water clear	SFF 01-C	SFF 01-M	SFF 01-F	SFF 01-P	R				
	red reactive	SFF 003-C	SFF 003-M	SFF 003-F	SFF 003-P	R				
-	pale amber	SFF 1102-C	SFF 1102-M	SFF 1102-F	SFF 1102-P	R				
-	golden amber	SFF 1108-C	SFF 1108-M	SFF 1108-F	SFF 1108-P	R				
-	dark amber	SFF 111-C	SFF 111-M	SFF 111-F	SFF 111-P	R				
	light green	SFF 121-C	SFF 121-M	SFF 121-F	SFF 121-P	R				
	emerald green	SFF 125-C	SFF 125-M	SFF 125-F	SFF 125-P	R				
	aventurine green	SFF 128-C	SFF 128-M	SFF 128-F	SFF 128-P	S				
-	pale blue	SFF 1308-C	SFF 1308-M	SFF 1308-F	SFF 1308-P	R				
	light blue	SFF 132-C	SFF 132-M	SFF 132-F	SFF 132-P	R				
	cobalt blue	SFF 136-C	SFF 136-M	SFF 136-F	SFF 136-P	R				
	aventurine blue	SFF 138-C	SFF 138-M	SFF 138-F	SFF 138-P	S				
-	pale amethyst	SFF 1408-C	SFF 1408-M	SFF 1408-F	SFF 1408-P	R				
-	light purple	SFF 142-C	SFF 142-M	SFF 142-F	SFF 142-P	R				
	red	SFF 151-C	SFF 151-M	SFF 151-F	SFF 151-P	SC				
	yellow	SFF 161-C	SFF 161-M	SFF 161-F	SFF 161-P	SC				
	orange	SFF 171-C	SFF 171-M	SFF 171-F	SFF 171-P	SC				
	pale gray	SFF 1808-C	SFF 1808-M	SFF 1808-F	SFF 1808-P	R				
	bronze	SFF 5181-C	SFF 5181-M	SFF 5181-F	SFF 5181-P	R				
	teal green	SFF 5232-C	SFF 5232-M	SFF 5232-F	SFF 5232-P	R				
	hunter green	SFF 5238-C	SFF 5238-M	SFF 5238-F	SFF 5238-P	R				
	moss green	SFF 5262-C	SFF 5262-M	SFF 5262-F	SFF 5262-P	R				
	light seafoam green	SFF 5281-C	SFF 5281-M	SFF 5281-F	SFF 5281-P	R				
	olive green	SFF 5284-C	SFF 5284-M	SFF 5284-F	SFF 5284-P	R				
	sky blue (aqua)	SFF 5331-C	SFF 5331-M	SFF 5331-F	SFF 5331-P	R				
	blue topaz	SFF 5332-C	SFF 5332-M	SFF 5332-F	SFF 5332-P	R				
	deep aqua (turq bl)	SFF 5333-C	SFF 5333-M	SFF 5333-F	SFF 5333-P	R				
	violet	SFF 5342-C	SFF 5342-M	SFF 5342-F	SFF 5342-P	R				
	navy blue	SFF 5386-C	SFF 5386-M	SFF 5386-F	SFF 5386-P	R				
		CEE 5400 C	CEE E 400 11	CEE 5400 5	CEE 5400 D	-				

SFF 5432-C SFF 5432-M SFF 5432-F SFF 5432-P

SFF 5911-C SFF 5911-M SFF 5911-F SFF 5911-P

SFF 7312-C SFF 7312-M SFF 7312-F SFF 7312-P

	OPAL		FRIT CAT#		POWDER	PRICE
	COLORS	COARSE	MED	FINE	CAT#	CODE
	red reactive opal	SFF 045-C	SFF 045-M	SFF 045-F	SFF 045-P	R
	payne's gray opal	SFF 078-C	SFF 078-M	SFF 078-F	SFF 078-P	RC
	chambray opal	SFF 079-C	SFF 079-M	SFF 079-F	SFF 079-P	RC
	white opal	SFF 200-C	SFF 200-M	SFF 200-F	SFF 200-P	R
	firelight opal	SFF 209-C	SFF 209-M	SFF 209-F	SFF 209-P	R
	ivory opal	SFF 2101-C	SFF 2101-M	SFF 2101-F	SFF 2101-P	R
1000	yanilla creme opal	SFF 2103-C	SFF 2103-M	SFF 2103-F	SFF 2103-P	R
	almond opal	SFF 2107-C	SFF 2107-M	SFF 2107-F	SFF 2107-P	R
	chestnut opal	SFF 2114-C	SFF 2114-M	SFF 2114-F	SFF 2114-P	RC
	choc. brwn opal	SFF 2116-C	SFF 2116-M	SFF 2116-F	SFF 2116-P	R
	terracotta opal	SFF 2152-C	SFF 2152-M	SFF 2152-F	SFF 2152-P	RC
	stone opal	SFF 2181-C	SFF 2181-M	SFF 2181-F	SFF 2181-P	R
	dark green opal	SFF 2206-C	SFF 2206-M	SFF 2206-F	SFF 2206-P	R
	easter green opal	SFF 2222-C	SFF 2222-M	SFF 2222-F	SFF 2222-P	R
	turq green opal	SFF 2232-C	SFF 2232-M	SFF 2232-F	SFF 2232-P	R
	peacock green opal	SFF 2234-C	SFF 2234-M	SFF 2234-F	SFF 2234-P	R
	lemongrass opal	SFF 2262-C	SFF 2262-M	SFF 2262-F	SFF 2262-P	RC
	amazon grn opal	SFF 2264-C	SFF 2264-M	SFF 2264-F	SFF 2264-P	R
	celadon grn opal	SFF 2282-C	SFF 2282-M	SFF 2282-F	SFF 2282-P	R
	hydrangea opal	SFF 2301-C	SFF 2301-M	SFF 2301-F	SFF 2301-P	R
	med blue opal	SFF 2302-C	SFF 2302-M	SFF 2302-F	SFF 2302-P	R
	dark blue opal	SFF 2306-C	SFF 2306-M	SFF 2306-F	SFF 2306-P	R
	turquoise opal	SFF 2334-C	SFF 2334-M	SFF 2334-F	SFF 2334-P	R
- 10 C	mariner blue opal	SFF 2335-C	SFF 2335-M	SFF 2335-F	SFF 2335-P	R
	cotton candy grape	SFF 2342-C	SFF 2342-M	SFF 2342-F	SFF 2342-P	V
	lilac opal	SFF 2404-C	SFF 2404-M	SFF 2404-F	SFF 2404-P	R
	red opal	SFF 2502-C	SFF 2502-M	SFF 2502-F	SFF 2502-P	RC
	lemon yellow opal	SFF 2602-C	SFF 2602-M	SFF 2602-F	SFF 2602-P	RC
	sunflower opal	SFF 2672-C	SFF 2672-M	SFF 2672-F	SFF 2672-P	RC
	orange opal	SFF 2702-C	SFF 2702-M	SFF 2702-F	SFF 2702-P	RC
	persimmon opal	SFF 2711-C	SFF 2711-M	SFF 2711-F	SFF 2711-P	RC
	pewter opal	SFF 2802-C	SFF 2802-M	SFF 2802-F	SFF 2802-P	R
	charcoal opal	SFF 2806-C	SFF 2806-M	SFF 2806-F	SFF 2806-P	R
	champagne opal	SFF 2911-C	SFF 2911-M	SFF 2911-F	SFF 2911-P	R
	marigold opal	SFF 355-C	SFF 355-M	SFF 355-F	SFF 355-P	RC
	black opal	SFF 56-C	SFF 56-M	SFF 56-F	SFF 56-P	RC
	aventurine black	SFF 568-C	SFF 568-M	SFF 568-F	SFF 568-P	S
a state	black opal IRID	N/A	SFF 56i-M	N/A	N/A	TC
	tomato soup red	SFF 602-C	SFF 602-M	SFF 602-F	SFF 602-P	RC
	apple jade opal	SFF 726-C	SFF 726-M	SFF 726-F	SFF 726-P	TC
	fern green opal	SFF 755-C	SFF 755-M	SFF 755-F	SFF 755-P	RC
	dark olive green	SFF 782-C	SFF 782-M	SFF 782-F	SFF 782-P	RC



grape

lime

pink champagne

R

R

RC

### **Section B COE 96 GLASS**

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### Visit Us On The Internet: www.sunshineglass.com

### Oceanside Compatible Stripes™

STRIPES are striated combinations of 3-4 colors coordinated perfectly with each color in the COE 96 Spirit family. The elegant linear design, a quirk of Continuous Ribbon manufacturing process, opens new avenues of creativity for the fuser, stained glass or mosaic artist. Each package contains 6 glass strips about 2 x 12-inches long.



#SFST 4001 Murano clear, ivory & black



#SFST 431.76 Vienna clear, cobalt blue & ivory



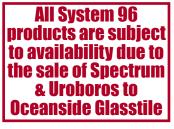
#SFST 4361.76 Atlantis clear, blue, yellow & ivory



#SFST 4561 Rio clear, ivory, sunflower & red



#SFST 4941 Valhalla clear, ivory, pink & concord









### **Oceanside Compatible Confetti**

Confetti are thin flakes of COE 96 glass ... the same as on the back of Fracture Streamer glass.

It's fusible, of course! Confetti comes in convenient 4 oz jars (Mardi Gras Mini comes ina 7oz jar). Order using the "SFC" Catalog #.



#SFC 05-96 white opal code À

#SFC 2114-96

chestnut brown opal

code A



red opal

code C



#SFC 2502-96 #SFC 520-96 plum opal code C



#SFC 602-96

flame opal

code Ċ

gold pink cathedral

#SFC MGM-96 mardi gras mini <u>7oz</u> jar



#SFC 003-96 red reactive transparent Strikes a rich deep red when fired code A



#SFC 704-96 cobalt blue cathedral yellow green cathedral code C



#SFC 5-96 blue green cathedral code C



#SFC 15-96 purple cathedral code A



forest green cathedral code C





code P







### Toll-free: 1-800-828-7159



code Ă

## Section B COE 96 GLASS

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### **Oceanside Compatible Rods**

The perfect choice for lampworking and

other hot glass work. Expansion-Matched to a nominal COE of 96, then factory-tested for fusing compatibility. Each glass has been carefully formulated for Multi-Fire devit resistance.



Rods are approximately 5-6mm diameter x 50cm (3/16 - 1/4" x 20").



All System 96 products are subject to availability due to the sale of Spectrum & Uroboros to Oceanside Glasstile

COLOR CATHEDRAL RODS dear red reactive pale amber golden amber dark amber	ROD CAT# SFRT 00-96 SFRT 003-96 SFRT 1102-96 SFRT 1108-96 SFRT 111-96	PRICE CODE RA RB RB RB
clear red reactive pale amber golden amber	SFRT 003-96 SFRT 1102-96 SFRT 1108-96	RB RB
red reactive pale amber golden amber	SFRT 003-96 SFRT 1102-96 SFRT 1108-96	RB RB
pale amber golden amber	SFRT 1102-96 SFRT 1108-96	RB
golden amber	SFRT 1108-96	
U		RB
dark amber	SFRT 111-96	
		RB
light green	SFRT 121-96	RB
emerald green	SFRT 125-96	RB
aventurine green	SFRT 128-96	RD
pale blue	SFRT 1308-96	RB
cobalt blue	SFRT 136-96	RB
light purple	SFRT 142-96	RB
deep purple	SFRT 146-96	RB
pale gray	SFRT 1808-96	RB
neon orchid	SFRT 476-96	RN
bronze	SFRT 5181-96	RB
moss green	SFRT 5262-96	RB
sea green	SFRT 5281-96	RB
olive green	SFRT 5284-96	RB
sky blue	SFRT 5331-96	RB
deep aqua	SFRT 5333-96	RB
violet	SFRT 5342-96	RB
steel blue	SFRT 5384-96	RB
navy blue	SFRT 5386-96	RB
grape	SFRT 5432-96	RB
pink chanpagne	SFRT 5911-96	RB
straw	SFRT 906-96	RB

	COLOR	ROD CAT#	PRICE CODE
SEMI-O	PAL RODS		
	cherry red	SFRO 1511-96	RC
	yellow	SFRO 1611-96	RC
	orange	SFRO 1711-96	RC
OPALES	CENT RODS		
	red reactive opal	SFRO 045-96	RO
	white	SFRO 200-96	RO
	firelight white	SFRO 209-96	RO
	almond	SFRO 2107-96	RO
	dark green	SFRO 2206-96	RO
	Easter green	SFRO 2222-96	RO
	turquoise green	SFRO 2232-96	RO
	peacock green	SFRO 2234-96	RO
	lemongrass	SFRO 2262-96	RC
	Amazon green	SFRO 2264-96	RO
	medium blue	SFRO 2302-96	RO
	cobalt blue	SFRO 2306-96	RO
	turquoise blue	SFRO 2334-96	RO
	mauve	SFRO 2402-96	RO
	lilac	SFRO 2404-96	RO
	red	SFRO 2502-96	RC
	lemon yellow	SFRO 2602-96	RC
	sunflower	SFRO 2672-96	RC
	orange	SFRO 2702-96	RC
	pewter	SFRO 2802-96	RO
	champagne	SFRO 2911-96	RO
	marigold	SFRO 355-96	RC
	black	SFRO 56-96	RG
- 6	fern green	SFR0 755-96	RC

### Wissmach 96 Frits

Frit is available in 4 sizes:

- Fine (.25mm .75mm),
- Medium (.75mm 2.5mm)
- Coarse (2.5mm 7.6mm)
- "N/A" indicates color/size of frit is not yet available.



					DDIAL
	CATHEDRAL		FRIT CAT#:		PRICE
	COLORS	COARSE	MED	FINE	CODE
diama and	clear	WFF 96-01-C	WFF 96-01-M	WFF 96-01-F	Α
	honey	WFF 96-11-C	WFF 96-11-M	WFF 96-11-F	Α
	sky blue	WFF 96-13-C	WFF 96-13-M	WFF 96-13-F	A
	sapphire	WFF 96-16-C	WFF 96-16-M	WFF 96-16-F	Α
	garden green	WFF 96-17-C	WFF 96-17-M	WFF 96-17-F	Α
	emerald coast	WFF 96-18-C	WFF 96-18-M	WFF 96-18-F	Α
	peacock	WFF 96-19-C	WFF 96-19-M	WFF 96-19-F	Α
	midnight blue	WFF 96-20-C	WFF 96-20-M	WFF 96-20-F	A
//	sea blue	N/A	N/A	N/A	A
11	dark gray	N/A	N/A	N/A	A
//	steel blue	N/A	N/A	N/A	Α
11	dark red	WFF 96-52-C	WFF 96-52-M	WFF 96-52-F	H
11	yellow	N/A	WFF 96-59-M	N/A	H



### Frit is packaged in:

16oz jars (all sizes listed in tables)



	OPAL COLORS	COARSE	FRIT CAT#: MED	FINE	PRICE CODE
	black opal	WFF 96-02-C	WFF 96-02-M	WFF 96-02-F	Α
	white opal	WFF 96-03-C	WFF 96-03-M	WFF 96-03-F	Α
	violet opal	WFF 96-04-C	WFF 96-04-M	WFF 96-04-F	Α
	superior blue opal	N/A	N/A	N/A	Α
	pale green opal	WFF 96-06-C	WFF 96-06-M	WFF 96-06-F	Α
	light olive opal	WFF 96-07-C	WFF 96-07-M	WFF 96-07-F	Α
	string of pearls opal	WFF 96-08-C	WFF 96-08-M	WFF 96-08-F	Α
	gold tone opal	WFF 96-10-C	WFF 96-10-M	WFF 96-10-F	Н
	reactive blue opal	WFF 96-14-C	WFF 96-14-M	WFF 96-14-F	Α
//	cornflower blue opal	WFF 96-15-C	WFF 96-15-M	WFF 96-15-F	Α
	dark red opal	WFF 96-41-C	WFF 96-41-M	WFF 96-41-F	H
//	orange opal	N/A	N/A	N/A	Н

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### Section B DICHROIC GLASS

### **CBS Dichroic Glass**

CBS dichroic features a wide selection of coating colors on glass from Wissmach COE 90 and 96 and Oceanside Compatible. The #1 choice of hot glass artists everywhere!

Dichroic glass transmits one color while reflecting another. The colors transmitted or reflected will vary, depending on the angle from which it is viewed. The effect is produced by depositing a thin layer of rare elements on the surface of the glass. This is done at high temperatures in a vacuum chamber, using a high voltage electron beam (explains the cost!). There is no "industry accepted standard" for classifying dichroic glass as the creation of dichroic glass is nearly as much art as it is science. Each manufacturer has their own classification system. When comparing coatings, the combination of the **Transmitted** and **Reflected 1** color is usually used.

In the coatings table below, TRANSMITTED refers to the color that is seen as light passes through the sheet (black glass has no transmitted color). REFLECTED 1 is the color reflected when viewed straight on. REFLECTED 2 is the color that is reflected when the sheet is viewed at an oblique angle OR after fusing. Depending on the angle the glass is held at, or the amount of heat the glass is subjected to will determine how close the color viewed will approach the REFLECTED 2 color. When doing kiln work, it is important that test firings be done to determine the best way to reach the desired final color. If over fired, the color may shift UP the chart another level.

**ORDERING INFORMATION:** CBS Dichroic is sold in 1/4 circle sheets approx. 8x9½" with one side curved (suffix "-88"). Full (full 19" circle) sheets are also available. Full sheets may have about a bit trimmed from top and bottom of the circle; quarter sheets may have an inch or so nicked from one corner. 4x4" square pieces are also available (suffix "-44").

	•				1041101						· ·	·			Tunub		<b>C</b> 1	CTEL		
BLACK BASI	E		COE	90		21	<b>STE</b>	W 90		BLACK BASE	BLACK BASE			COE 90					W 96	
GLASS				R	COATING			RN	COATING	GLASS				RN	COATING				S.	COATING
		ш	BASE	PATTERN	ATI	w	BASE	PATTERN	ATI			ш	BASE	PATTERN	ATI		щ	BASE	PATTERN	<b>AT</b>
TRANSMITTED		COE				COE		PA		PATTERN	COATING	COE				COATING	CO			
BLACK THIN SO		BULLS				SPEC				<b>BLACK THIN PATT</b>	ERN COATINGS	BULLSEYE, 1.5 mm			mm		SPECTRUM, 2mm			
	violet	D 90	BT		VIO	D 96	BT	00	VIO	aurora borealis						blue/gold	D 96			BG
	purple	D 90	BT	00	PUR	D 96	BT	00	PUR	balloons 1	mixture	D 90		BA1	МΧ	mixture	D 96		BA1	
yellow	purple									balloons 3	mixture	D 90	BT	BA3	МΧ	mixture	D 96		BA3	MX
yellow	blue	D 90	BT	00	YB	D 96	BT	00	YB	boxes 1	mixture	D 90		BX1	МΧ	mixture	D 96			MX
magenta	green	D 90	BT	00	MG	D 96	BT	00	MG	boxes 2	mixture	D 90		BX2	МΧ	mixture	D 96	BT	BX2	MX
blue	gold	D 90	BT	00	BG	D 96	BT	00	BG	brick 🛛 👘	rainbow 1	D 90	BT	BR	RB1					
cyan	copper					D 96	BT	00	CC	cool lava										
cyan	red	D 90	BT		CR	D 96	BT	00	CR	corkscrews	mixture	D 90	BT		МΧ					
cyan	dark dark red	D 90	BT	00	CZ	D 96	BT	00	CZ	dot 1	rainbow 1	D 90	BT	DT1	RB1	rainbow 1	D 96	BT	DT1	RB1
red	silver	D 90	BT		RS	D 96	BT	00	RS	dot 2	rainbow 1	D 90	BT	DT2	RB1	rainbow 1	D 96	BT	DT2	RB1
red	silver blue	D 90	BT	00	RSB	D 96	BT	00	RSB	dot 3										
	aqua					D 96	BT	00	AQ	fusion						rainbow 1	D 96	BT	FS	RB1
	salmon	D 90	BT	00	SAL	D 96	BT	00	SAL	geodesic										
	emerald green	D 90	BT	00	EG	D 96	BT	00	EG	honeycomb	rainbow 1	D 90	BT	ΗС	RB1					
	black cherry	D 90	BT	00	BC					hot lava	rainbow 1	D 90	BT	HL	RB1	rainbow 1	D 96	BT	HL	RB1
	candy apple red	D 90	BT	00	CAR	D 96	BT	00	CAR	marquis 1										
green	magenta	D 90	BT	00	GM	D 96	BT	00	GM	marquis 2										
green	magenta blue	D 90	BT	00	GMB	D 96	BT	00	GMB	pixie stix	rainbow 1	D 90	BT	РХ	RB1	rainbow 1	D 96	BT	РХ	RB1
green	pink	D 90	BT	00	GP	D 96	BT	00	GP	puzzle	mixture	D 90	BT	ΡZ	МΧ	rainbow 1	D 96	BT	ΡZ	RB1
rainbow 1		D 90	BT	00	RB1	D 96	BT	00	RB1	reptilian 💦 👘										
rainbow 2		D 90	BT	00	RB2	D 96	BT	00	RB2	square 0.5	rainbow 1	D 90	BT	SQ5	RB1	rainbow 1	D 96	BT	SQ5	RB1
	·									square 1	rainbow 1	D 90	BT	SQ1	RB1	rainbow 1	D 96	BT	SQ1	RB1
			ſ				-1			savare 2	rainbow 1	D 90	BT	SQ2	RB1	rainbow 1	D 96	BT	SQ2	RB1
										square 3										
			9	Π			9	ß		stripes A	cyan/dk dk red	D 90	RT	SA	CZ	cyan/dk dk red	D 96	RT	SA	7
			J	U			J	U		stripes B		070	וט	Л	CZ.		070	וט	JA	
										stripes C										
										stripes D										
NOTE: (R	5 dichroic glass car	he ord	ered	in o	ver 60	000+		Ъ.									<u> </u>			
							e			splatter							L			
following p	different variations. The glass that is listed above and on the following pages is what we are currently stocking from their					<mark>splinter rainbow</mark>														
vast selecti	vast selection of choices. The offerings that we have in stock						target rainbow	cyan/dk dk red	D 90	BT	TR	CZ	<mark>cyan/dk dk red</mark>	D 96	BT	TR	CZ			

half target rainbow

mixture

D 90 BT

МΧ

mixture

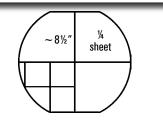
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90

voltage

different variations. The glass that is listed above and on the following pages is what we are currently stocking from their vast selection of choices. The offerings that we have in stock at any specific time will change from time to time and checking our website will be the best way to determine what is currently available.





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### www.SunshineGlass.com

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## HOT GLASS

## Section B DICHROIC GLASS

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CLEAR BAS	SE		COE	90		SYSTEM 96				
GLASS				RN	NG			RN	NG	
TRANCAUTTER		COE	BASE	PATTERN	COATING	Ю	BASE	PATTERN	COATING	
TRANSMITTED		BULL				SPEC				
CLEAK THIN SOL	DULL		, 1.5		D 96	CT	00	VIO		
	violet	D 90	СТ	00	PUR	D 96	СТ	00	PUR	
	purple					D 90	U	UU	PUK	
yellow	purple	D 90	СТ	00	YP	<b>D</b> 0/	~	00	VD	
yellow	blue	D 90	СТ	00	YB	D 96	CT	00	YB	
magenta	green	D 90	СТ	00	MG	D 96	СТ	00	MG	
blue	gold	D 90	СТ	00	BG	D 96	СТ	00	BG	
cyan	copper					D 96	СТ	00	CC	
cyan	red	D 90	CT	00	CR	D 96	СТ	00	CR	
cyan	dark dark red	D 90	CT	00	CZ	D 96	СТ	00	CZ	
red	silver	D 90	СТ	00	RS	D 96	СТ	00	RS	
red	silver blue	D 90	CT	00	RSB	D 96	СТ	00	RSB	
pink	teal	D 90	CT	00	PT	D 96	СТ	00	PT	
	emerald green					D 96	СТ	00	EG	
green	magenta	D 90	СТ	00	GM	D 96	СТ	00	GM	
green	magenta blue	D 90	CT	00	GMB	D 96	CT	00	GMB	
green	pink	D 90	CT	00	GP	D 96	CT	00	GP	
rainbow 1				-		D 96	СТ	00	RB1	
rainbow 2		D 90	СТ	00	RB2	D 96	СТ	00	RB2	
		070		00	NDL	070			NDL	

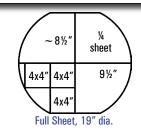


CLEAR BASE COE 90			SYSTEM 96							
GLASS				R	NG				RN	NG
	_	<b>IOE</b>	SE	ITE	ATI		Ю	SE	ITE	<b>IA</b>
PATTERN Clear thin patt	COATING			2	8	COATING			2	8
CLEAK THIN PATT	EKN COATINGS	BULL	SETE	, 1.5	mm	hlur / no ld	D 96	T KU	<b>M, 2</b> n AB	nm BG
aurora borealis aurora borealis						blue/gold	D 96 D 96	CT	AB	CX
balloons 1		D 90	СТ	BA1	МХ	cyan/dk red mixture	D 90	U	AD	U.
balloons 3	mixture mixture	D 90 D 90	СТ	BA1 BA3	MX	mixture				
boxes 1	mixture	D 90	СТ	BX1	MX	mixture				
boxes 2		D 70	U	DAI	ININ	mixture				
brick	rainbow 1	D 90	СТ	BR	RB1					
	rainbow 2	D 90	СТ	CL	RB2					
corkscrews	mixture	D 90	СТ	CS	MX	mixture	D 96	СТ	CS	МΧ
dot 1	rainbow 1	D 90	СТ	DT1	RB1	rainbow 1	D 96	СТ	DT1	RB1
dot 2	rainbow 1	D 90	СТ	DT2		rainbow 1	D 96	CT	DT2	RB1
dot 3		270		012	ND I		270		012	
fusion	rainbow 1					red/silver blue	D 96	СТ	FS	RSB
geodesic						rainbow 1	D 96	CT	GEO	RB1
honeycomb	rainbow 1	D 90	СТ	ΗС	RB1					
hot lava	rainbow 1	D 90	СТ	HL	RB1					
marquis 1	rainbow 1	D 90	СТ	M1	RB1					
marquis 2										
pixie stix						rainbow 1	D 96	СТ	РХ	RB1
puzzle	mixture	D 90	СТ	PZ	MX	rainbow 1	D 96	СТ	PZ	RB1
reptilian		D 90	СТ	RP	MX	mixture	D 96	СТ	RP	МΧ
square 0.5						<mark>rainbow 1</mark>	D 96	СТ	SQ5	RB1
square 1	rainbow 1	D 90	СТ	SQ1	RB1	rainbow 1	D 96	СТ	SQ1	RB1
square 2	rainbow 1	D 90	СТ	SQ2	RB1	rainbow 1	D 96	CT	SQ2	RB1
square 3										
stripes A	cyan/dk dk red	D 90	СТ	SA	CZ	<mark>cyan/dk dk red</mark>	D 96	СТ	SA	CZ
stripes B	cyan/dk dk red	D 90	СТ	SB	CZ					
stripes C										
stripes D										
splatter										
splinter rainbow										
target rainbow	cyan/dk dk red	D 90	СТ	TR	CZ	cyan/dk dk red	D 96	СТ	TR	CZ
half target rainbow	,,					,,				
voltage	mixture	D 90	СТ	۷	МХ	mixture	D 96	СТ	۷	МΧ
voltage trgt rnbw	grn/mag blue	D 90		•	GMB	grn/mag blue	D 96	CT	VTR	GMB
volidge ligi tilbw	grit/illug bloe	D 70	U	VIN	UND	griffing noe	U 70	U	111	UND

90

**NOTE:** CBS dichroic glass can be ordered in over 60,000+ different variations. The glass that is listed above and on the following pages is what we are currently stocking from their vast selection of choices. The offerings that we have in stock at any specific time will change from time to time and checking our website will be the best way to determine what is currently available.

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### Section B DICHROIC GLASS

## **HOT GLASS**

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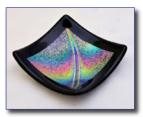
MINI DOUBLE SPLATTER has a Mini Splatter pattern coating on BOTH sides of clear thin glass. The Splatter Pattern has splatters of dichroic coating with open areas that will let light and color through. Each side has a contrasting coating color for depth and excitement. Available only as a 4x4" piece.

- COE 90 Clear (#D 90 MDSP)
- System 96 Clear (#D 96 MDSP)



**COMET TRAIL** has a beautiful Rainbow colored square has both a colorful blaze down the middle and a unique combination of Rainbow Dichroic in each piece. Available only as a 4x4'' piece.

- COE 90 Black (#D 90 BT CT RB44)
- COE 90 Clear (#D 90 CT CT RB44)
- System 96 Black (#D 96 BT CT RB44)
- System 96 Clear (#D 96 CT CT RB44)



### **CBS Dichroic Packs**

Choose from these great pre-packaged assortments!

### DICHROIC STANDARD SAMPLE SETS

 $1\frac{1}{2}$ " X  $1\frac{1}{2}$ " squares on thin glass. Available on all black or all clear glass in either 90 or 96 COE. Includes 11 standard colors, 7 specialty colors and 5 premiuim colors.

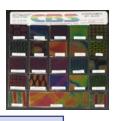


### COE 90

	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – BLACK
0109 90 C	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – CLEAR
SYSTEM 96	
	22 pieces $(1\frac{1}{2}x1\frac{1}{2}'') + 1$ pc $(1\frac{1}{2}x5'')$ of Rainbow – BLACK
0109 96 C	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – CLEAR

### **DICHROIC PATTERN SAMPLE SETS**

 $1\frac{1}{2}$ " X  $1\frac{1}{2}$ " squares on thin glass. Available on all black or all clear glass in either 90 or 96 COE. Includes sample pieces of marquis, squares, dots, brick, honeycomb, stripes, balloons and boxes.



### COE 90

	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – BLACK
0109 90 CP	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – CLEAR
SYSTEM 96	
	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – BLACK
0109 96 CP	22 pieces (1½x1½") + 1 pc (1½x5") of Rainbow – CLEAR

**CBS DICHROIC FUSEBAR (#D FUSEBAR)** is the the answer to "what does it look like fused?" All 22 of the solid colors produced by CBS are fused into one bar, 15" long and 1-3/4" wide. Each color is labeled for reference and is shown four ways:

- = On black, fused as the top layer
- = On black, fused with a clear cap
- = On clear, fused as the top layer
- = On clear, fused with a clear cap

You can hold the bar up to the light to view each color in transmitted light. An indispensible tool for anyone using dichroic glass in their creative art works.



**HELPFUL HINT:** CBS has designed a proprietary process that allows the frit to be coated on approximately 80% of the surface area of the glass. This ratio of glass to dichroic coating is unmatched to any other product available on the market today. Due to this high ratio of coating versus glass, the DICHROIC FRIT responds very differently under heating/hotworking conditions,... a must try for artists looking for a fresh or different look to their work.

HELPFUL HINT: What is "CRINKLIZED DICHROIC"? The Coatings Gurus at CBS have developed a bright metallic coating that "crinkles" on firing. Fired dichroic glass has always had a metallic crystalline appearance, but the Crinkle process magnifies the effect, These tiny facets really sparkle!



Example at left shows an uncapped post-fired piece of Crinklized Dichroic

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## **Section B DICHROIC GLASS**

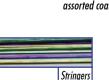
### Dichroic Stringers, Noodles, Frit & Scrap

CAT#	DESCRIPTION
DS 90 B	COE 90 Black stringers
DS 90 C	COE 90 Clear stringers
DS 96 B	System 96 Black stringers
DS 96 C	System 96 Clear stringers
DN 90 B	COE 90 Black noodles
DN 90 C	COE 90 Clear noodles
DN 96 B	System 96 Black noodles
DN 96 C	System 96 Clear noodles



Noodle tubes contain 4 pcs, 16" in length, with assorted coatings

Stringer tubes contain 10 pcs, 18" in length, with assorted coatings

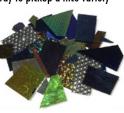


**DICHROIC SCRAP** in 6 oz assortments offer a great way to pickup a nice variety at a great price.

- COE 90 Black (#D 90 SCB)
- COE 90 Clear (#D 90 SCC)



System 96 Clear (#D 96 SCC)



Example above shows an

uncapped post-fired piece

of Crinklized Dichroic

### **CRINKLIZED DICHROIC SCRAP** in 4 oz assortments

- COE 90 Black (#D 90 SCBK)
- COE 90 Clear (#D 90 SCCK)
- System 96 Black (#D 96 SCBK)
- System 96 Clear (#D 96 SCCK)

### DICHROIC FRIT - CBS

takes frit, spreads it on a tray and carefully coats the particles on many sides. You end up with much more dichroic effect in a rainbow of colors using this method. Two styles are available.



• DICHROIC FRIT in 2 oz tubes. Particles are roughly the same size as COARSE frits. Stocked in black and clear frits with a variety of coatings available. 

<u>COE 90</u> CAT#	DESCRIPTION	<u>SYS 96</u> CAT#
DF 90 B RB1	Black Frit - Rainbow 1	DF 96 B RB1
DF 90 C RB1	Clear Frit - Rainbow 1	DF 96 C RB1
DF 90 C CC	Clear Frit - Cyan/Copper	DF 96 C CC
DF 90 C CZ	Clear Frit - Cyan/Dk Dk Red	DF 96 C CZ
DF 90 C EG	Clear Frit - Emerald Green	DF 96 C EG
DF 90 C YB	Clear Frit - Yellow/Blue	DF 96 C YB
		·

 DICHROIC FRIT FLAKES in 1 oz tubes. Much smaller particles for more pzazz. Particles are roughly the same size as MEDIUM frits. Available in clear or black with Rainbow 1 coating only.

<u>COE 90</u> CAT#	DESCRIPTION	<u>SYS 96</u> CAT#
DFF 90 B RB1	Black Frit Flakes - Rainbow 1	DFF 96 B RB1
DFF 90 C RB1	Clear Frit Flakes - Rainbow 1	DFF 96 C RB1
		48

### **DICHROIC EXTRACT** - is a pure form of CBS's high quality coatings literally extracted OFF of the glass and preserved in a glass container. This innovative method gives the user a stable, brilliantly colored dichroic effect. Available in six solid colors and a sample set. And, since there is no COE associated with Dichroic Extract, it can be used much like a



gold-flake or powder. We have seen amazing results when this new product is used in flame-working, glass blowing, fusing, stippling, painting and various other artistic methods.

### JAR 1/8 SHEET EQUIVALENT





**#DX CZ 8 #DX EG 8** Cyan/Dk Dk Red Emerald Green





Yellow/Blue

#DX RS 8 **Red/Silver** 

 CBS DICHROIC EXTRACT SAMPLE SET - You get a 1/8th sheet equivalent of six different dichroic colors including two premium coatings (red/silver and green/magenta).



### DICHROIC COATED COPPER FOIL (#D FOIL)

CBS has found a way to give you A PURE TRIPLE THICK DICHROIC COATING with out the glass. A very heavy layer of CBS dichroic material is deposited on a 6x12" sheet of copper. You can then use the coating, all by itself without any base glass, in beads, kiln fired jewelry and in kiln fired castings. The dichroic coating is bright and silvery with rainbow highlights throughout. NO COE TO WORRY ABOUT. Use this product with any glass as the coating will expand, contract and flex as you work your glass.

### BEAD MAKING / TORCH WORK:

Use a craft knife to score the dichroic surface into the width desired. You can then cleanly pick up the dichroic material by marvering a hot gather of glass (see photo at right)

### KILN WORKING THE COATING:

For making kiln worked pieces (kiln fired jewelry or kiln cast objects), the "scrape with a craft knife" method seems to be the most popular. After scraping the coating from the copper, you can manipulate the flaked coating on your base glass. Most artists will then cap over the dichroic flakes for added depth.





### Toll-free: 1-800-828-7159

### www.SunshineGlass.com



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the premium colors tend to be large grain in appearance and the standard colors are more powdered texture. The large grain extract appears to contain more but CBS assures that this is not the case. The large grains may be broken down to a more powedered form should you desire a different look.

Don't use too much as it can produce a gray result. **Dichroic Extract follows** the adage of "less equals more."



### #DX GM 8 Green/Magenta

Cyan/Copper

### Section B DICHROIC GLASS

## HOT GLASS

### Visit Us On The Internet: www.sunshineglass.com

### Key to CBS Dichroic Catalog Numbers

CBS Dichroic sheet glass can be made into thousands of different variations. Below you will find an explanantion to the number system that we use for the CBS Dichroic sheets that we sell.

### D 96 BT 00 MG 88

COE OF THE BASE GLASS		
D 90	COE 90, Original Coating	
D 96	COE 96, Original Coating	
DC 90	COE 90, Crinklized Coating	
DC 96	COE 96, Crinklized Coating	

D 96 BT 00 MG 88		
COLORS & 1	TEXTURES OF THE BASE GLASS	
В	Black, 3mm	
BT	Black, 2mm, thin	
BR	Black, Radium 3mm	
BRT	Black, Radium 2mm	
BFP	Black, Fipple	
BG	Black, Granite	
BGR	Black, Granite Ripple	
BHR	Black, Herringbone Ripple	
BTF	Black, Thin Fibroid	
C	Clear, 3mm	
СТ	Clear, 2mm, thin	
CFP	Clear, Fipple	
CG	Clear, Granite	
CGR	Clear, Granite Ripple	
CHR	Clear, Herringbone Ripple	
CRR	Clear, Radium Ripple	
CTR	Clear, Thin Radium	
CTF	Clear, Thin Fibroid	

### SPECIALTY GLASS

Specialty Glass, such as Spirit, Opal Art, Fracture/Streamer or other styles will have the Specialty Glass's catalog number inserted in this spot.

Example: D 96 43176 00 RSB would be Murano Spirit System 96 glass with Red/Silver Blue coating

Example: D 90 2024 HC RB1 would be Bullseye red opal streaked on clear with Honey Comb pattern

Other styles and textures of glass may be available from time to time or can be special ordered. Please inquire for availability and pricing.

Smooth Black and Clear in 3mm thicknesses are special order items. All smooth that we stock is THIN

D 96 BT 00 MG 88			
PATTERNS			
	00	Double Zero indicates NO pattern applied. Solid, standard coating	
	AB	Aurora Borealis, diffuse clouds of color. Can be done in any coating.	
	BA1	Ballons 1 (1" circles) Mixture coating	
	BA3	Ballons 3 (3" circles) Mixture coating	
	BX1	Boxes 1 (1/4" squares), Mixture coating	
	BX2	Boxes 2 (1" squares), Mixture coating	
	BR	Brick Pattern (1/2 x 1/8″ brick pattern), Rainbow 1 (RB1) Coating	
Contraction of the local division of the loc	CL	Cool Lava, Blotches of color on Rainbow 2 Coating (RB2)	

D 96 BT 00 MG 88 PATTERNS (continued)			
	Junio		
	CS	Cork Screw, curly patterns running through Mixture (MX) Coating	
	DT1	Dot 1, 1/16" diam dots on Rainbow 1	
	DT2	Dot 2, 1/8" diam dots on Rainbow 1	
	DT3	Dot 3, 1/2" diam dots on Rainbow 1	
	FS	Fusion, diffuse blobs of color with curly patterns. Can be done in any coating	
	GE0	Geodesic	
	HC	Honey Comb, ¼" cells on RB1	
	HL	Hot Lava, Blotches of color, RB1	
	M1	Marquis 1, 11/16 x 1/8 stretched hexagons on Rainbow 1	
	M2	Marquis 2, 7/8 x $^{1\!\!\!/4''}$ stretched hexagons on Rainbow 1	
	РХ	Pixie Stix, Jumbled lines on different coatings	
	PZ	Puzzle, tight squares with deckled edges, on Rainbow 1 or Mixture	
	RP	Reptilian, scaly look on Mixture (MX)	
	SA	Stripes A, ¾" wide stripes.	
	SB	Stripes B, $1\frac{1}{2}$ " wide stripes.	
	SC	Stripes C, 2" wide stripes.	
	SD	Stripes D, 6" wide stripes.	
		rred to as "Rainbow Stripes". Made in any	
	ost popu SP	ılar coatings are CZ or MX (shown). Splatter, random splatters of dichroic with	
		areas with no coating. Can be done in any coating (RB2 shown)	
	SQ1	Square 1, 1/8" squares on Rainbow 1	
	SQ2	Square 2, 3/16" squares on RB1	
	SQ3	Square 3, 1/4" squares on RB1	
	SQ5	Square 0.5, 1/16″ squares on RB1	
	SR	Splinter Rainbow – More intense crackling than Crinklized Dichroic. Made with Rainbow 3 coating.	
•	TR	Target Rainbow, concentric rainbow circles	
	TRH	Half Target Rainbow	
NOTE: TR con	be done	as "full" (more popular) or "half" rainbows.	
		ewer colors in larger circles. TR is usually	
done with CZ c	oating b	ut can be done with CC and GMB coatings.	
-	V	Voltage, electrically charged bolts emanting from the center. Can be done in	
		any coating (MX shown)	
	VTR	Voltage Target Rainbow, electrically charged bolts emanting from the center. Can be done in any coating (CAR shown)	
NOTE: Factory	may re	fer to "Pattern" as "Tooling"	

**B-52** 



NOTE: Coatings are shown in the order of "transmitted color reflected color"

Coatings that do not have a "/" are reflected colors. These coatings are not usually applied to Clear base glasses as the transmitted colors are generally weak.

Coatings noted as PREM above are premium coatings

6/25/2015

